



Note:
 ○ Sheet thickness - 0.7 mm
 ○ Red line shows scope of wire EDM

DO NOT SCALE THE DRAWING
 ASKIF IN DOUBT
 UNLESS OTHERWISE SHOWN
 ALL DIMENSIONS ARE IN MILLIMETERS
 REMOVE SHARP EDGES AND BURRS
 CHAMFER 1mmX45°
 MACHINING FINISH IN MICRONS

▽ 1.6 - 8 ▽ 8 - 25 S > 25
 ▽▽ 0.025 - 1.6 ▽▽▽ < 0.025

QTY.	NEXT ASSEMBLY	HEAT TREAT.	SURFACE TREAT.	SURFACE FINISH
	MATL. SS316L			
	DGN			
	DRN			
	DRG.CHD.			
	DGN.CHD.			
	DGN.APPD.			
	FAB.APPD.			
	SIGN.			
	DATE			
	EFFECTIVITY			
	MBPP			
TITLE		No. OFF		WT Kg.
20 Kw Etched separator-Anode cum coolant		1		
GOVERNMENT OF INDIA INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE TRIVANDRUM			UNIT/DIVISION/PROJECT	FCS
DRG. NO. FCPS-02-00-02-01-01-001-07			PCM/FCDD/FCPS	REV.NO. 0
SCALE		NTS		SHEET 1 OF 1

REVNo.	ZONE	DESCRIPTION	SIGN	DATE
		REVISIONS		