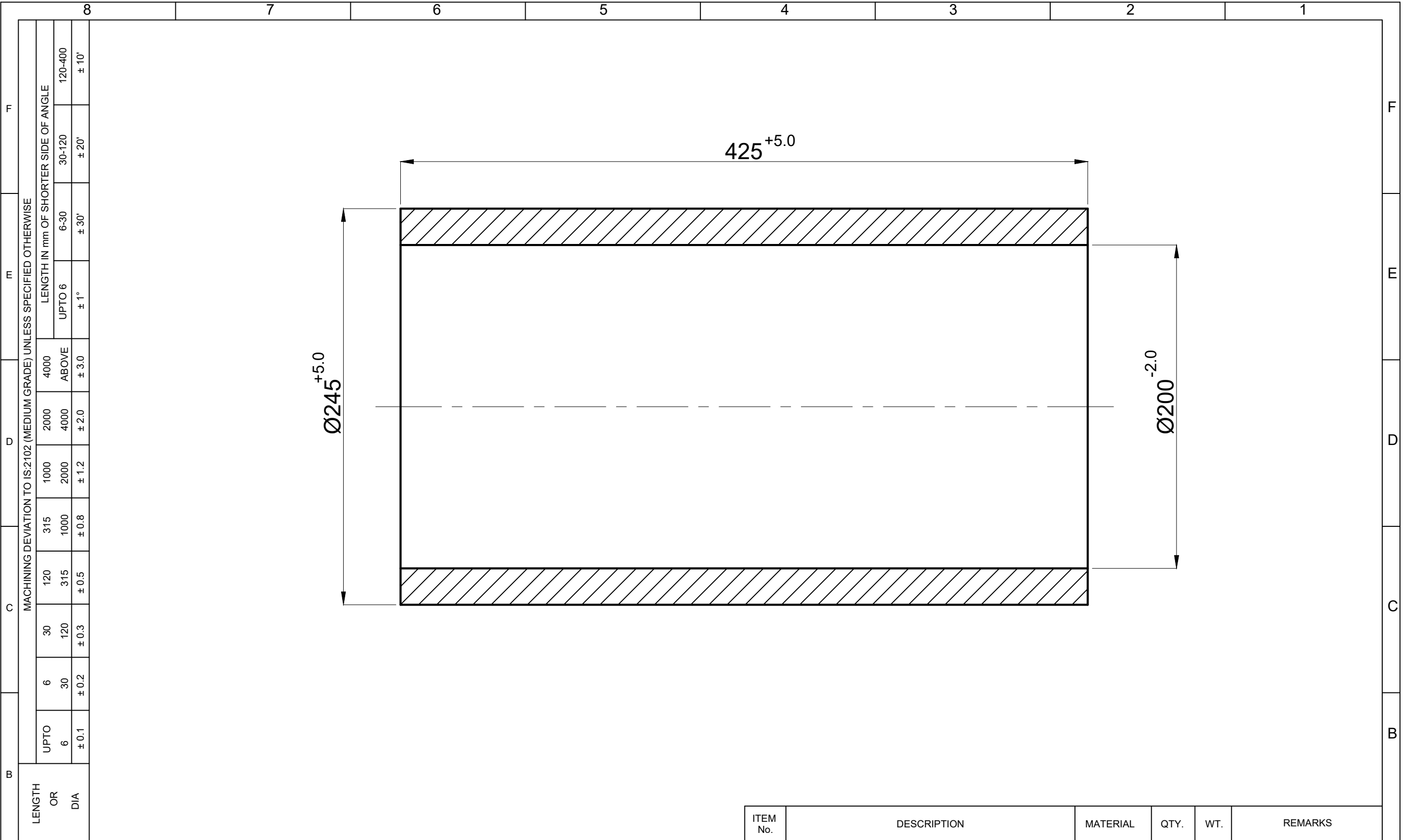


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LENGTH OR DIA	MACHINING DEVIATION TO IS:2102 (MEDIUM GRADE) UNLESS SPECIFIED OTHERWISE	
	UPTO	LENGTH IN mm OF SHORTER SIDE OF ANGLE
6	± 0.1	UPTO 6 ± 1°
30	± 0.2	6-30 ± 30'
6	± 0.3	30-120 ± 20'
30	± 0.5	120-400 ± 10'
120	± 0.8	
315	± 1.2	
1000	± 2.0	
2000	± 3.0	
4000	± 5.0	

DO NOT SCALE THE DRAWING  
 ASK IF IN DOUBT  
 UNLESS OTHERWISE SHOWN  
 ALL DIMENSIONS ARE IN MILLIMETERS  
 REMOVE SHARP EDGES AND BURRS  
 CHAMFER 1mm X 45°  
 MACHINING FINISH IN MICRONS  
 ▽ 8-25     ▽▽ 1.6-8  
 ▽▽▽ 0.025-1.6     ▽▽▽▽ < 0.025

REV.No.	ZONE	SIGN	DATE

ITEM No.	DESCRIPTION	MATERIAL	QTY.	WT.	REMARKS

MATERIAL <b>15CDV6</b>		TITLE Preform Forging for RH200/RS1/RS2/L110-SM/ S200-JM Flow Formed Motor Case shell		No.OFF 01	WT.Kg -
DGN. Anil Jain <i>[Signature]</i> 10.10.23				GROUP / PROJECT	
DRN. Anil Jain <i>[Signature]</i> 10.10.23				RMFD / EFA	
TRD.				INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE THIRUVANANTHAPURAM	
CHD. Anil Jain <i>[Signature]</i> 10.10.23				DRG.No. RMFD/SPM-SHELL/FF/10/23	
APPD. Anil Jain <i>[Signature]</i> 10.10.23				R1	
DIVN. SIGN. DATE				SCALE : NTS	
ASSEMBLY DRG.				SHEET 1 OF 1	