

## **Terms & Conditions**

### **Procurement of IN718 rods**

**1. Scope of supply: Manufacturing and supply of Inconel 718 rods in solution annealed and proof machined condition** (Total Quantity: 70 kg; Sizes: Ø25 & Ø180 mm). Technical Specification shall be as per Annexure-2 (VSSC: MMPS:4302F:2012)

**2. Raw material:** Department will not supply any raw materials required for realization and supply of these products.

**3. Dimensional tolerances:** Dimensional tolerance applicable for rods + 2 /- 0 mm for diameter and +10/-0 mm for length. QC Personnel of VSSC shall witness identified stages of processing & testing as per mutually agreed process/QC Plan. They shall duly sign the test certificates and release note.

**5. Test certificates:**

The following certificates shall be provided for all products.

- a. Macro examination report of products
- b. Chemical analysis of products
- c. Ultrasonic test reports
- d. Dimensional and visual inspection report
- e. Mechanical properties

**6. Delivery:** Delivery has to be completed within 6 months from placement of P.O.