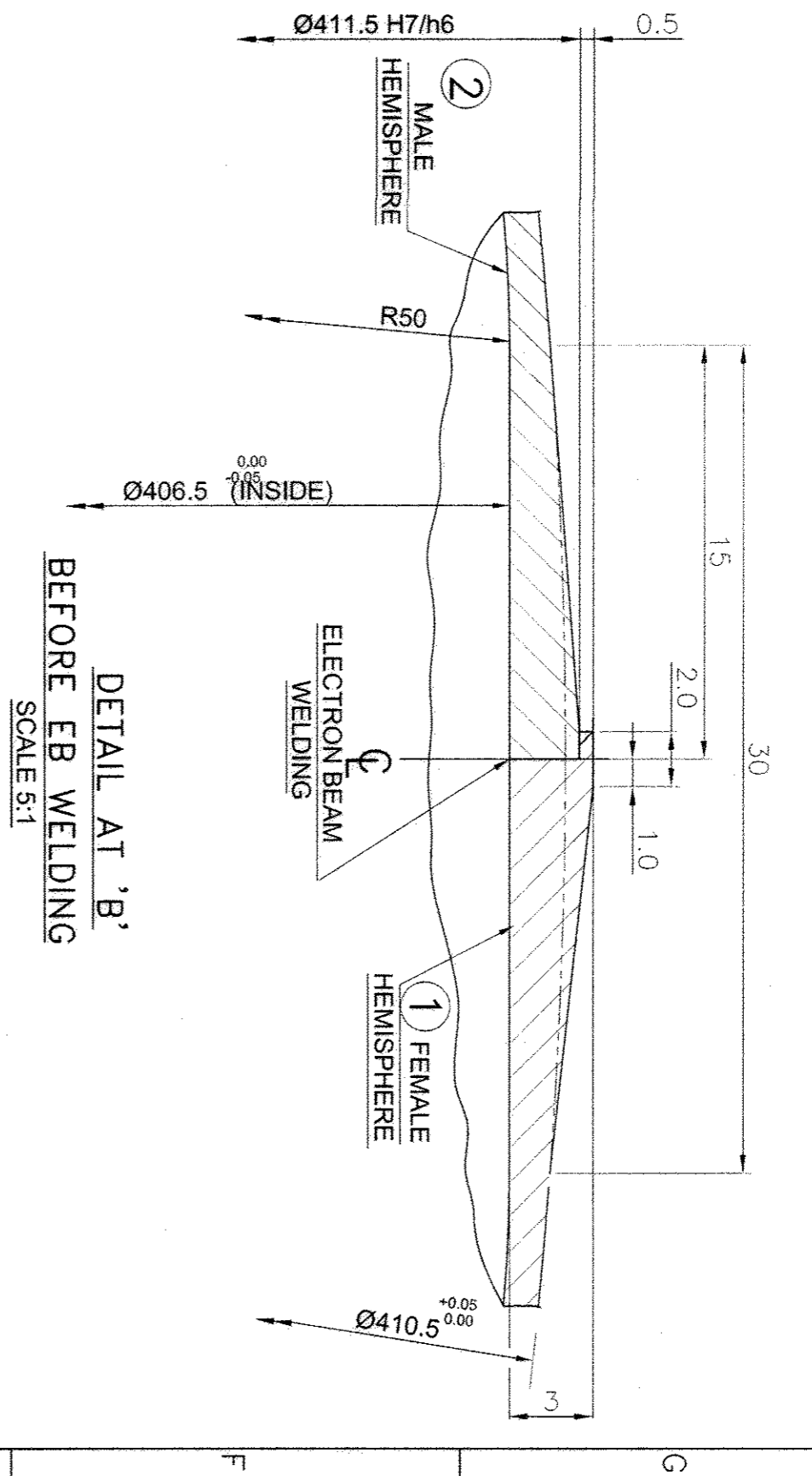
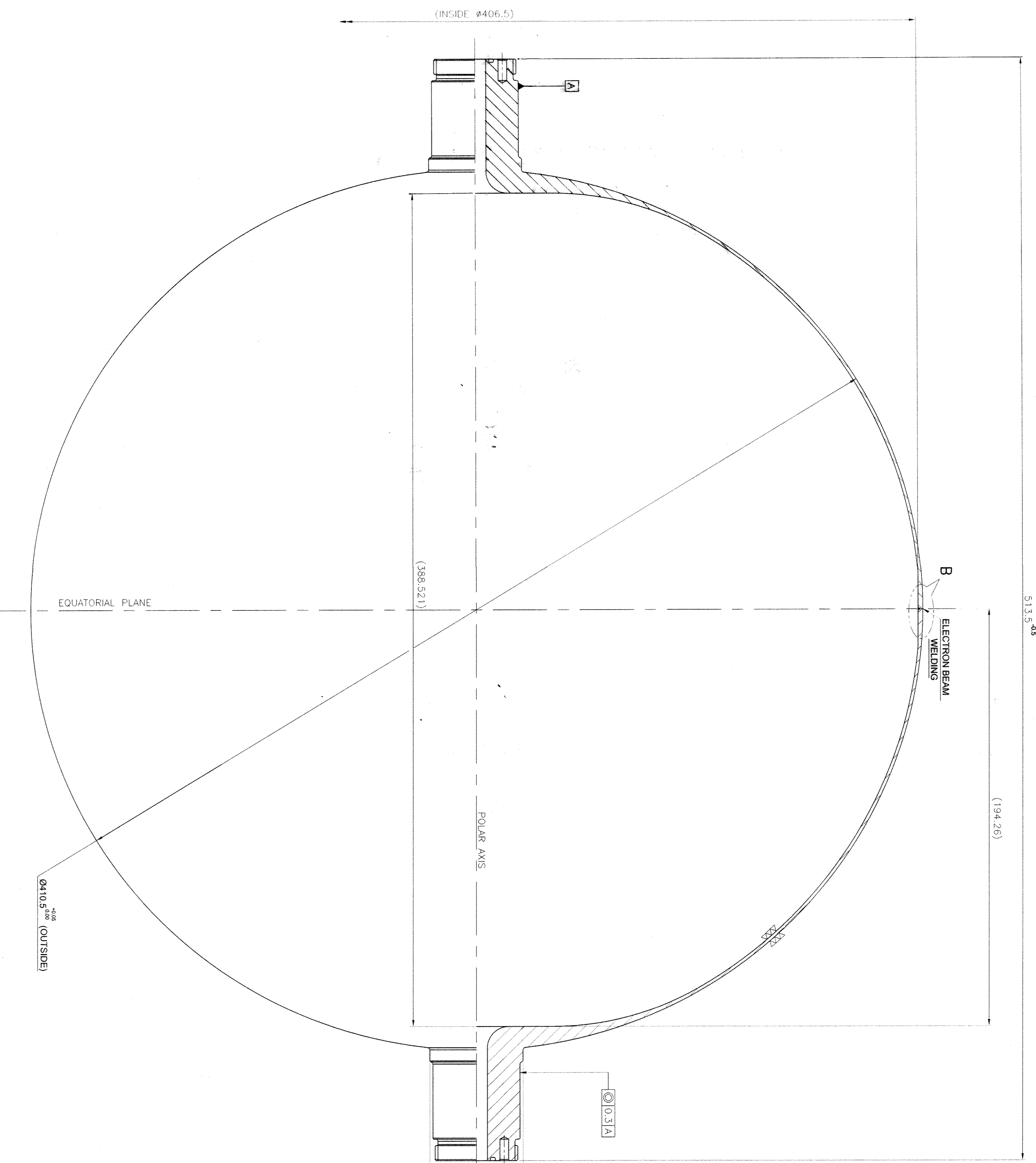
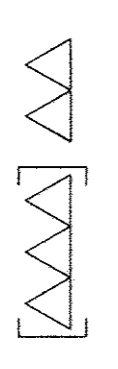


12 11 10 9 8 7 6 5 4 3 2 1



CC RELEASE	
CHD.	JMA
APPD.	[Signature]
\phi 411.5 H7	+0.063 0.000
\phi 411.5 h6	0.000 -0.040

NOTE:  
QUALITY REQUIREMENTS TO BE FOLLOWED AS PER  
DOC. No. OSIEFY/ QDMF/OSP/012, ISSUE 2, DATE-6.9.2000



DO NOT SCALE THE DRAWING UNLESS OTHERWISE SHOWN. ALL DIMENSIONS IN MILLIMETERS REMOVE SHARP EDGES AND BURRS ORDER PART FROM NO. 30 MACHINING FINISH IN MICRONS:- V 8.25 VV 1.68 VVVV <0.025		DEVIATION FOR NONTOLERANCED DIMENSIONS (IS: 2109-A/EQUAL GRADE)		LENGTH IN mm OF SINGLE UP TO & INCL.	
DIAMETER & LENGTH		LENGTH IN mm OF SINGLE UP TO & INCL.		REVISIONS	
6	1200.0 3	1	634.00	REV. NO.	ZONE
30	1200.0 2	2	300.00	DESCRIPTION	DATE
30	1015.0 3	3	150.00	ASSEMBLY DRG	DATE
30	1015.0 2	4	150.00		
1000	2000.0 1.2	5	400.00		
2000 & ABOVE	4000.0 2.0	6	400.00		
	4000 & ABOVE	7	400.00		
	4000 & ABOVE	8	400.00		
	4000 & ABOVE	9	400.00		
	4000 & ABOVE	10	400.00		
	4000 & ABOVE	11	400.00		
	4000 & ABOVE	12	400.00		

ITEM NO.	MATERIAL	DESCRIPTION	MATERIAL	QTY	WT KG.	REMARKS
1	Ti-6Al-4V	FOR PS4 KEVLAR COMPOSITE GAS BOTTLE (EB WELDING)	TITANIUM LINER			No OFF WT.Kg. 1
2	DRN	GOVERNMENT OF INDIA				
3	CHD	INDIAN SPACE RESEARCH ORGANISATION				
4	APPD	VIKRAM SARABHAI SPACE CENTRE				
5	DRG NO.	TRIVANDRUM				
6	SCALE	256-101-17-010006				
7	SCALE	1:1, 2:18, 5:1				
8	SHEET	1				
9	OF	1				