

**QUESTIONARE - EOI FOR DIA 400 GAS BOTTLES/LINERS**

<b>Sl.No.</b>	<b>Query</b>	<b>Answer</b>
<b>1</b>	<b>Details of the company</b>	
	1.1) Total employee strength a) Engineers b) Diploma c) ITI d) others	
	1.2) Total manufacturing area	
	1.3) Turn over in last 3 financial years (2021-22, 2022-23 &2023-24)	
	1.4) Details of Book of Accounts for the last 3 years	
	1.5) IT clearance certificate for the last 3 years	
	1.6) Bank details	
<b>2</b>	<b>Details of quality /process certification</b>	
	2.1) AS 9001 certification	
	2.2) ISO certification	
	2.3) NABL certification	
<b>3</b>	<b>Competency for manufacturing aerospace hardware</b>	
<b>4</b>	<b>Is the manufacturing facility dedicated for aerospace hardware</b>	
<b>5</b>	<b>Previous experience for supply to ISRO or aerospace requirements</b>	
<b>6</b>	<b>Details of infrastructure for Gas Bottle/Liner manufacturing</b>	
	6.1) CNC turning lathe details	
	6.2) Heat treatment	
	6.3) Electron beam welding (EBW)	
	6.4) CMM inspection	
	6.5) UT thickness gauge inspection	

	6.6) Mechanical testing	
	6.7) Grinding & polishing	
	6.8) X-Ray Radiography	
	6.9) Video-scopy inspection	
	6.10) Hydro Proof pressure testing	
	6.11) Metrology Facility for inspection	
<b>7</b>	<b>Details of Quality assurance systems for :</b>	
	7.1) Receipt, storage & distribution of aerospace hardware	
	7.2) Identification & traceability of aerospace hardware in processing	
	7.3) Calibration of instruments, machines and tools	
	7.4) Control of process and documents	
	7.5) Non-conformance control	
<b>8</b>	<b>Details of Sub contracting, if any</b>	
	8.1) Type of Operation being sub contracted	
	8.2) Details of Subcontractor	