

A		B		C		D	
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ISRO AND SHALL NOT BE COPIED, REPRODUCED OR COMMUNICATED TO OTHERS WITHOUT PROPER AUTHORISATION							
DO NOT SCALE THE DRAWING. ASK IF IN DOUBT. UNLESS OTHERWISE SHOWN, ALL DIMENSIONS ARE IN MILLIMETERS.							
REMOVE SHARP EDGES AND BURRS. CHAMFER 1x45°							
Drawing Sheet as per IS:10711(ISO:5457)							
CC RELEASE							
CHD.		Sajikumar NR Draughting-In-Charge					
APPD.		GOPI P U Section Head (CCMS-LS) CCD/QMPG/MVIT					
1							
2							
3							
4							
5							
6							

MACHINING DEVIATION TO IS:2102 (ISO:2768-m) UNLESS SPECIFIED OTHERWISE											
LENGTH IN mm OF SHORTER SIDE OF ANGLE											
0 6 30 120 400											
ABOVE 6 30 120 400											
±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0 ±1° ±0°30' ±0°20' ±0°10' ±0°5'											
0 0.025 1.6 8 25											
ABOVE Upto & Incl. ABOVE Upto & Incl.											
LENGTH OR DIA											
MACHINING FINISH IN MICRONS - >											
0.025 1.6 8 25											

NOTE :

THE PANEL SHALL BE MOULDED WITH 0.4mm THICK CERAMIC TISSUE PAPER

ITEM No.	DESCRIPTION	MATERIAL	QTY.	WT.	REMARKS
MATERIAL PHENOLIC FOAM		TITLE PHENOLIC PANEL - TYPE I (TOP)			TOTAL QTY. 8
ORIGINATED BY		LMID L40	GSLV		
DGN.	LMID NANDLAL	31.07.19	GOVERNMENT OF INDIA INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE THIRUVANANTHAPURAM		
DRN.	CCD AKASH	31.07.19			
CHD.	CCD SAJIKUMAR	31.07.19			
CHD.	LMID SARKAR	31.07.19			
CHD.	QCD PARAMESWARAN	02.08.19	MVIT / LMIG & QMPG CCD CCMS-LS		
CHD.	SEIG				
APPD.	LMID SURESH P.	02.08.19	DRG.No. GV140-0614 0550 SCALE 1:20 SHEET 1 OF 1 CAD FILE NAME : GV140-0614-0550-R2		
18-792	DIVN. NAME SIGN. DATE				

REV.No.	ZONE	REV.No.	ZONE
2			

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