

A										B										C										D																													
MACHINING DEVIATION TO IS:2102 (ISO:2768-m) UNLESS SPECIFIED OTHERWISE <table border="1"> <tr> <th>LENGTH IN mm OF SHORTER SIDE OF ANGLE</th> <th>0</th> <th>6</th> <th>30</th> <th>120</th> <th>400</th> </tr> <tr> <td>ABOVE</td> <td>0</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> </tr> <tr> <td>Upto & Incl.</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±1.6</td> </tr> </table>										LENGTH IN mm OF SHORTER SIDE OF ANGLE	0	6	30	120	400	ABOVE	0	6	30	120	400	Upto & Incl.	±0.1	±0.2	±0.3	±0.5	±1.6	THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ISRO AND SHALL NOT BE COPIED, REPRODUCED OR COMMUNICATED TO OTHERS WITHOUT PROPER AUTHORISATION DO NOT SCALE THE DRAWING. ASK IF IN DOUBT. UNLESS OTHERWISE SHOWN, ALL DIMENSIONS ARE IN MILLIMETERS. REMOVE SHARP EDGES AND BURRS. CHAMFER 1x45°										Drawing Sheet as per IS:10711(ISO:5457)										CC RELEASE CHD. Sajikumar NR Draughting In-Charge APPD. GOPI P U Section Head (CCMS-LS) CCD/QMPG/MVIT											
										LENGTH IN mm OF SHORTER SIDE OF ANGLE	0	6	30	120	400																																												
ABOVE	0	6	30	120	400																																																						
Upto & Incl.	±0.1	±0.2	±0.3	±0.5	±1.6																																																						
LENGTH OR DIA ABOVE Upto & Incl. 0.025 1.6 8 25										MACHINING FINISH IN MICRONS -> 0.025 1.6 8 25										CC SIGN DATE 05.8.19										REVISION DESCRIPTION REF. CP-ICF-18-257 NOTE UPDATED AND SIDE VIEW CHANGED TO SECTION VIEW.																													
NOTE : THE PANEL SHALL BE MOULDED WITH 0.4mm THICK CERAMIC TISSUE PAPER																				SECTION AA																																							
ITEM No.										DESCRIPTION										MATERIAL										QTY.										WT.										REMARKS									
MATERIAL PHENOLIC FOAM										TITLE PHENOLIC PANEL - TYPE I (BOTTOM)										TOTAL QTY. 8										WT.Kg																													
ORIGINATED BY										LMID										L40										GSLV																													
DGN.										LMID										NANDLAL										31.07.19										GOVERNMENT OF INDIA INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE THIRUVANANTHAPURAM										MVIT / LMIG & QMPG									
DRN.										CCD										AKASH										31.07.19										CCD										CCMS-LS									
CHD.										CCD										SAJIKUMAR										31.07.19										DRG.No.										GV140-0614 0551									
CHD.										LMID										SARKAR										31.07.19										SCALE										1:20									
CHD.										QCD										PARAMESWARAN										02.08.19										SHEET										1 OF 1									
CHD.										SEIG										SURESH P.										02.08.19										CAD FILE NAME										: GV140-0614-0551-R2									
APPD.										LMID										SURESH P.										02.08.19										REV.No.										2									
18-791										DIVN.										NAME										SIGN.										DATE										A4									