

A										B										C										D																																							
MACHINING DEVIATION TO IS:2102 (ISO:2768-m) UNLESS SPECIFIED OTHERWISE <table border="1"> <tr> <th colspan="2">LENGTH IN mm OF SHORTER SIDE OF ANGLE</th> <th colspan="2">0</th> <th colspan="2">6</th> <th colspan="2">30</th> <th colspan="2">120</th> <th colspan="2">400</th> </tr> <tr> <td>ABOVE</td> <td>Upto & Incl.</td> <td>0</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> <td>0</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> </tr> <tr> <td colspan="2"></td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±0.8</td> <td>±1.2</td> <td>±2.0</td> <td>±3.0</td> <td>±0.10</td> <td>±0.5</td> </tr> </table>										LENGTH IN mm OF SHORTER SIDE OF ANGLE		0		6		30		120		400		ABOVE	Upto & Incl.	0	6	30	120	400	0	6	30	120	400			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.10	±0.5	THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ISRO AND SHALL NOT BE COPIED, REPRODUCED OR COMMUNICATED TO OTHERS WITHOUT PROPER AUTHORISATION DO NOT SCALE THE DRAWING. ASK IF IN DOUBT. UNLESS OTHERWISE SHOWN, ALL DIMENSIONS ARE IN MILLIMETERS. REMOVE SHARP EDGES AND BURRS. CHAMFER 1x45°										Drawing Sheet as per IS:10711(ISO:5457) CC RELEASE <table border="1"> <tr> <td>CHD.</td> <td>Sajikumar NR Draughting-In-Charge</td> </tr> <tr> <td>APPD.</td> <td>GOPI P U Section Head (CCMS-LS) CCD/QMPG/MVIT</td> </tr> </table>										CHD.	Sajikumar NR Draughting-In-Charge	APPD.	GOPI P U Section Head (CCMS-LS) CCD/QMPG/MVIT
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LENGTH OR DIA CC SIGN DATE EFFECTIVITY 05.8.19										MACHINING FINISH IN MICRONS - > 0.025										212^{±2} R1050 30 30 50⁺⁵₋₀ 25 25 2325⁺⁵₋₂																																																	
REF. CP-ICF-18-260 NOTE UPDATED AND SIDE VIEW CHANGED TO SECTION VIEW.										SECTION AA										2																																																	
NOTE : THE PANEL SHALL BE MOULDED WITH 0.4mm THICK CERAMIC TISSUE PAPER										3										4																																																	
REVISION DESCRIPTION 18-793										ITEM No. DESCRIPTION PHENOLIC FOAM										MATERIAL QTY. WT. REMARKS PHENOLIC PANEL - TYPE II (TOP) 8 WT.Kg																																																	
ORIGINATED BY LMID NANDLAL AKASH SAJIKUMAR SARKAR PARAMESWARAN SEIG SURESH P.										L40 GSLV GOVERNMENT OF INDIA INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE THIRUVANANTHAPURAM										MVIT / LMIG & QMPG CCD CCMS-LS																																																	
DRG.No. GV140-0614 0552										REV.No. 2										A4																																																	
SCALE 1:20										SHEET 1 OF 1										CAD FILE NAME : GV140-0614-0552-R2																																																	