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MACHINING DEVIATION TO IS:2102 (ISO:2768-m) UNLESS SPECIFIED OTHERWISE <table border="1"> <tr> <th rowspan="2">LENGTH IN mm OF SHORTER SIDE OF ANGLE</th> <th colspan="2">0</th> <th colspan="2">6</th> <th colspan="2">30</th> <th colspan="2">120</th> <th colspan="2">400</th> </tr> <tr> <th>ABOVE</th> <th>Upto & Incl.</th> <th>ABOVE</th> <th>Upto & Incl.</th> <th>ABOVE</th> <th>Upto & Incl.</th> <th>ABOVE</th> <th>Upto & Incl.</th> <th>ABOVE</th> <th>Upto & Incl.</th> </tr> <tr> <td>0</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> <td>0</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> <td>0</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> </tr> <tr> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±0.8</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±0.8</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±0.8</td> </tr> </table>										LENGTH IN mm OF SHORTER SIDE OF ANGLE	0		6		30		120		400		ABOVE	Upto & Incl.	ABOVE	Upto & Incl.	ABOVE	Upto & Incl.	ABOVE	Upto & Incl.	ABOVE	Upto & Incl.	0	6	30	120	400	0	6	30	120	400	0	6	30	120	400	±0.1	±0.2	±0.3	±0.5	±0.8	±0.1	±0.2	±0.3	±0.5	±0.8	±0.1	±0.2	±0.3	±0.5	±0.8	THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ISRO AND SHALL NOT BE COPIED, REPRODUCED OR COMMUNICATED TO OTHERS WITHOUT PROPER AUTHORISATION DO NOT SCALE THE DRAWING. ASK IF IN DOUBT. UNLESS OTHERWISE SHOWN, ALL DIMENSIONS ARE IN MILLIMETERS. REMOVE SHARP EDGES AND BURRS. CHAMFER 1x45° Drawing Sheet as per IS:10711(ISO:5457)										CC RELEASE <table border="1"> <tr> <td>CHD.</td> <td>Sajikumar NR</td> <td><i>Sajikumar NR</i></td> </tr> <tr> <td></td> <td>Draughting-In-Charge</td> <td></td> </tr> <tr> <td>APPD.</td> <td>GOPI P U</td> <td><i>GOPI P U</i></td> </tr> <tr> <td></td> <td>Section Head (CCMS-LS)</td> <td>05-08-2019</td> </tr> <tr> <td></td> <td>CCD/QMPG/MVIT</td> <td></td> </tr> </table>										CHD.	Sajikumar NR	<i>Sajikumar NR</i>		Draughting-In-Charge		APPD.	GOPI P U	<i>GOPI P U</i>		Section Head (CCMS-LS)	05-08-2019		CCD/QMPG/MVIT	
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