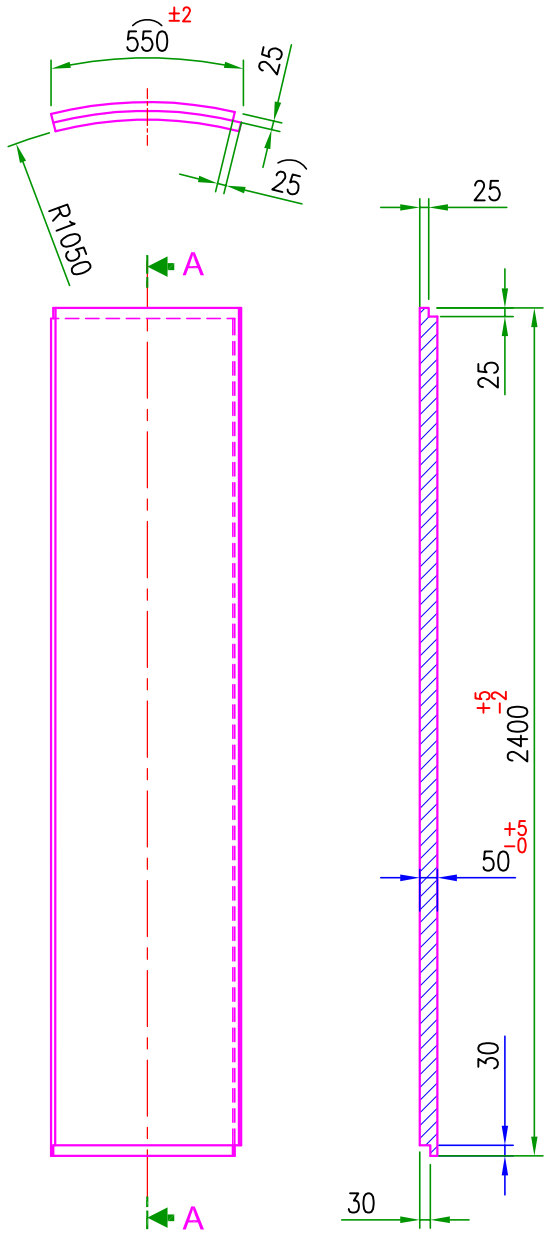


A										B										C										D																													
MACHINING DEVIATION TO IS:2102 (ISO:2768-m) UNLESS SPECIFIED OTHERWISE <table border="1"> <tr> <th>LENGTH IN mm OF SHORTER SIDE OF ANGLE</th> <th>0</th> <th>6</th> <th>30</th> <th>120</th> <th>400</th> </tr> <tr> <td>ABOVE</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±0.8</td> </tr> <tr> <td>Upto & Incl.</td> <td>0</td> <td>0.025</td> <td>0.025</td> <td>0.025</td> <td>0.025</td> </tr> </table>										LENGTH IN mm OF SHORTER SIDE OF ANGLE	0	6	30	120	400	ABOVE	±0.1	±0.2	±0.3	±0.5	±0.8	Upto & Incl.	0	0.025	0.025	0.025	0.025	THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ISRO AND SHALL NOT BE COPIED, REPRODUCED OR COMMUNICATED TO OTHERS WITHOUT PROPER AUTHORISATION DO NOT SCALE THE DRAWING. ASK IF IN DOUBT. UNLESS OTHERWISE SHOWN, ALL DIMENSIONS ARE IN MILLIMETERS. REMOVE SHARP EDGES AND BURRS. CHAMFER 1x45°										Drawing Sheet as per IS:10711(ISO:5457)										CC RELEASE CHD. Sajikumar NR Draughting-In-Charge APPD. GOPI P U Section Head (CCMS-LS) CCD/QMPG/MVIT 05-08-2019											
										LENGTH IN mm OF SHORTER SIDE OF ANGLE	0	6	30	120	400																																												
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Upto & Incl.	0	0.025	0.025	0.025	0.025																																																						
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REVISION DESCRIPTION REF. OP-ICF-18-276 NOTE UPDATED AND SIDE VIEW CHANGED TO SECTION VIEW.										REVISION DESCRIPTION REF. OP-ICF-18-276 NOTE UPDATED AND SIDE VIEW CHANGED TO SECTION VIEW.										REVISION DESCRIPTION REF. OP-ICF-18-276 NOTE UPDATED AND SIDE VIEW CHANGED TO SECTION VIEW.										REVISION DESCRIPTION REF. OP-ICF-18-276 NOTE UPDATED AND SIDE VIEW CHANGED TO SECTION VIEW.																													
REV.No. ZONE 2										REV.No. ZONE 2										REV.No. ZONE 2										REV.No. ZONE 2																													
ITEM No. 18-800										DESCRIPTION PHENOLIC PANEL - TYPE V (BOTTOM)										MATERIAL PHENOLIC FOAM										QTY. 12										WT. 12										REMARKS TOTAL QTY. 12									
ORIGINATED BY DGN. LMID NANDLAL 31.07.19 DRN. CCD AKASH 31.07.19 CHD. CCD SAJIKUMAR 31.07.19 CHD. LMID SARKAR 31.07.19										LMID L40										TITLE GOVERNMENT OF INDIA INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE THIRUVANANTHAPURAM										GSLV										MVIT / LMIG & QMPG CCD CCMS-LS																			
CHD. QCD PARAMESWARAN 02.08.19 CHD. SEIG 02.08.19 APPD. LMID SURESH P. 02.08.19										DIVN. NAME SIGN. DATE										DRG.No. GV140-0614 0559										REV.No. 2																													
SCALE 1:20										SHEET 1 OF 1										A4										CAD FILE NAME : GV140-0614-0559-R2																													



NOTE :
THE PANEL SHALL BE MOULDED WITH 0.4mm THICK CERAMIC TISSUE PAPER