

A										B										C										D																													
MACHINING DEVIATION TO IS:2102 (ISO:2768-m) UNLESS SPECIFIED OTHERWISE <table border="1"> <tr> <th>LENGTH IN mm OF SHORTER SIDE OF ANGLE</th> <th>0</th> <th>6</th> <th>30</th> <th>120</th> <th>400</th> </tr> <tr> <td>ABOVE</td> <td>0</td> <td>6</td> <td>30</td> <td>120</td> <td>400</td> </tr> <tr> <td>Upto & Incl.</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.5</td> <td>±1.2</td> </tr> </table>										LENGTH IN mm OF SHORTER SIDE OF ANGLE	0	6	30	120	400	ABOVE	0	6	30	120	400	Upto & Incl.	±0.1	±0.2	±0.3	±0.5	±1.2	THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ISRO AND SHALL NOT BE COPIED, REPRODUCED OR COMMUNICATED TO OTHERS WITHOUT PROPER AUTHORISATION DO NOT SCALE THE DRAWING. ASK IF IN DOUBT. UNLESS OTHERWISE SHOWN, ALL DIMENSIONS ARE IN MILLIMETERS. REMOVE SHARP EDGES AND BURRS. CHAMFER 1x45°										Drawing Sheet as per IS:10711(ISO:5457)										CC RELEASE CHD. Sajikumar NR DraughtingIn-Charge APPD. GOPI P U Section Head (CCMS-LS) CCD/QMPG/MVIT											
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LENGTH OR DIA 05.8.19 CC SIGN DATE EFFECTIVITY										MACHINING FINISH IN MICRONS - > 0.025 1.6 8										25 8 25										25 8 25																													
REF. CP-ICF-18-279 NOTE UPDATED AND SIDE VIEW CHANGED TO SECTION VIEW.										REVISION DESCRIPTION 2 18-806										NOTE : THE PANEL SHALL BE MOULDED WITH 0.4mm THICK CERAMIC TISSUE PAPER										SECTION AA 																													
ITEM No. DESCRIPTION MATERIAL PHENOLIC FOAM										TITLE PHENOLIC PANEL - TYPE VIII (BOTTOM)										MATERIAL L40										QTY. 8										WT. 8										REMARKS MVIT / LMIG & QMPG CCD CCMS-LS									
ORIGINATED BY DGN. LMID NANDLAL 31.07.19 DRN. CCD AKASH 31.07.19 CHD. CCD SAJIKUMAR 31.07.19 CHD. LMID NANDLAL 31.07.19										GOVERNMENT OF INDIA INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE THIRUVANANTHAPURAM										REV.No. ZONE CHD. QCD PARAMESWARAN 02.08.19 CHD. SEIG 02.08.19 APPD. LMID SURESH P. 02.08.19										DRG.No. GV140-0614 0565 SCALE 1:20 SHEET 1 OF 1 CAD FILE NAME : GV140-0614-0565-R2										REV.No. 2 A4																			