

| MACHINING DEVIATION TO IS:2102 (ISO:2768-m) UNLESS SPECIFIED OTHERWISE | | | | | | | | | | A | | B | | C | | D | | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---|--|---|--|---|--|--|--|
| LENGTH IN mm OF SHORTER SIDE OF ANGLE ABOVE 0 6 30 120 400 Upto & Incl. 6 30 120 400 ±0.1 ±0.2 ±0.3 ±0.5 0 0.025 1.6 8 25 | | | | | | | | | | THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ISRO AND SHALL NOT BE COPIED, REPRODUCED OR COMMUNICATED TO OTHERS WITHOUT PROPER AUTHORISATION DO NOT SCALE THE DRAWING. ASK IF IN DOUBT. UNLESS OTHERWISE SHOWN, ALL DIMENSIONS ARE IN MILLIMETERS. REMOVE SHARP EDGES AND BURRS. CHAMFER 1x45° | | | | | | | | | |
| LENGTH OR DIA 05.8.19 CC SIGN DATE EFFECTIVITY MACHINING FINISH IN MICRONS --> | | | | | | | | | | Drawing Sheet as per IS:10711(ISO:5457) | | | | | | | | | |
| REVISION DESCRIPTION REF. CP-ICF-18-282 STEP UPDATED AT TOP END CHANGED AS MIRROR IMAGE. NOTE CHANGED AND SIDE VIEW CHANGED TO SECTION VIEW. | | | | | | | | | | CC RELEASE CHD. Sajikumar NR Draughting-In-Charge APPD. GOPI P U Section Head (CCMS-LS) CCD/QMPG/MVIT | | | | | | | | | |
| NOTE: THE PANEL SHALL BE MOULDED WITH 0.4mm THICK CERAMIC TISSUE PAPER | | | | | | | | | | SECTION AA 336 ±2 25 R1050 25 25 2400 +5 -2 50 +5 -5 30 | | | | | | | | | |
| ITEM No. DESCRIPTION MATERIAL QTY. WT. REMARKS | | | | | | | | | | PHENOLIC FOAM PHENOLIC PANEL - TYPE XI (BOTTOM) 4 | | | | | | | | | |
| ORIGINATED BY LMID L40 GSLV | | | | | | | | | | GOVERNMENT OF INDIA INDIAN SPACE RESEARCH ORGANISATION VIKRAM SARABHAI SPACE CENTRE THIRUVANANTHAPURAM | | | | | | | | | |
| DGN. LMID NANDLAL 31.07.19 DRN. CCD AKASH 31.07.19 CHD. CCD SAJIKUMAR 31.07.19 CHD. LMID NANDLAL 31.07.19 CHD. QCD PARAMESWARAN 02.08.19 CHD. SEIG 02.08.19 APPD. LMID SURESH P. 02.08.19 18-813 DIVN. NAME SIGN. DATE | | | | | | | | | | MVIT / LMIG & QMPG CCD CCMS-LS | | | | | | | | | |
| DRG.No. GV140-0614 0571 SCALE 1:20 CAD FILE NAME : GV140-0614-0571-R2 | | | | | | | | | | REV.No. 2 A4 | | | | | | | | | |