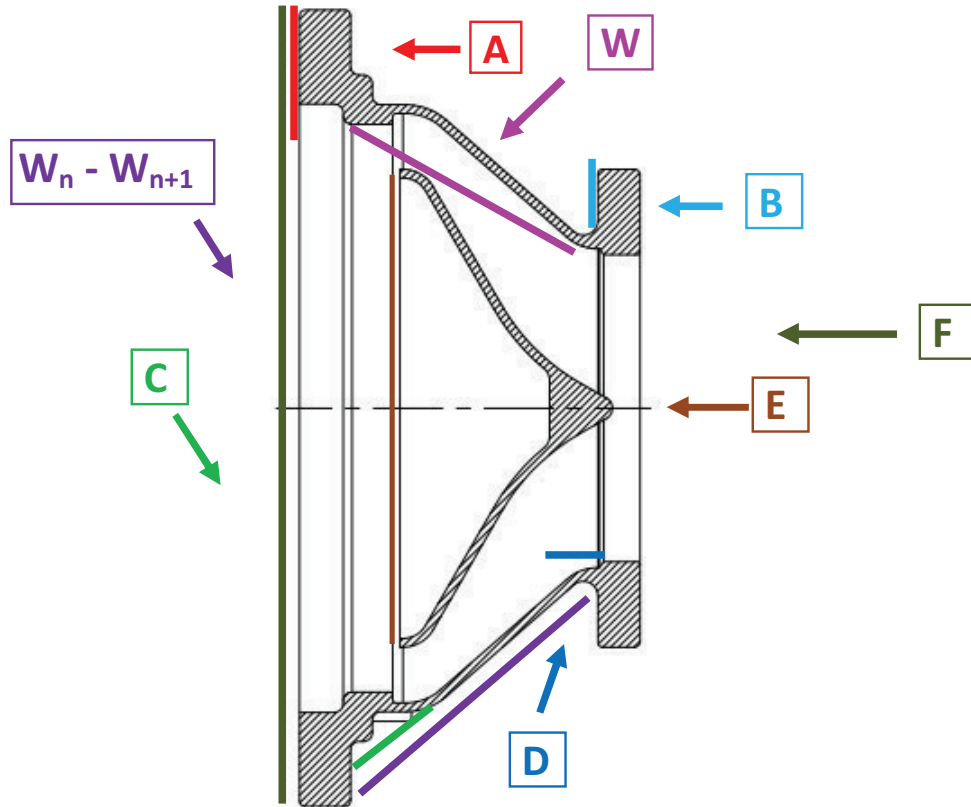


1. LH2 Turbine Exhaust Casing Casting (CE20-1200-121C (R1))



SN	Shooting view	Thickness, mm	No. of shots	Targeted area	Film Type
1	A	23	6	Bigger Flange	D7 or better
2	B	15	6	Smaller Flange	D7 or better
3	C	4	6	Outer wall straight portion	D4 or better
4	D	4	8	Outer wall (taper Portion) - Film Inside	D4 or better
5	E	3	1	Inner Cup	D4 or better
6	F	3	2	Overall shot for the vanes	D4 or better
7	W	4	12	Outer wall (Slant portion)- film inside	D4 or better
8	$W_n - W_{n+1}$	4	6	Outer wall [additional shots to cover vane junctions]	D4 or better
Density		2.0 - 3.0		Sensitivity	
Coverage		70 - 75%			