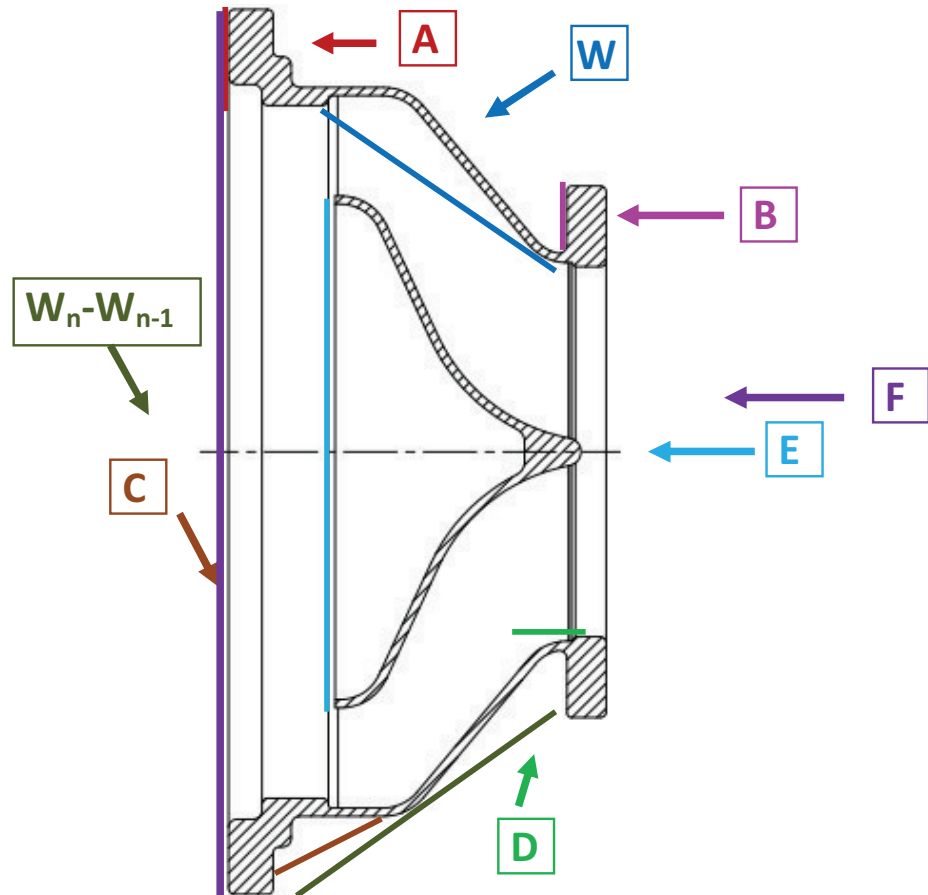


## 2. LOX Turbine Exhaust Casing Casting (CE20-1100-91C(R1))



SN	Shooting view	Thickness mm	No. of shots	Targeted area	Film Type
1	A	17	6	Bigger Flange	D7 or better
2	B	15	6	Smaller Flange	D7 or better
3	C	4	12	Outer wall straight portion	D4 or better
4	D	4	8	Outer wall (taper Portion) - Film Inside	D4 or better
5	E	3	1	Inner Cup	D4 or better
6	F	3	2	Overall shot for the vanes	D4 or better
7	W	4	12	Outer wall (Slant portion)- film inside	D4 or better
8	$W_n - w_{n+1}$	4	6	Outer wall [additional shots to cover vane junctions]	D4 or better
<b>Density</b>		<b>2.0 - 3.0</b>		<b>Sensitivity</b>	<b>2 - 2T or 2%</b>
<b>Coverage</b>		<b>70 - 75%</b>			