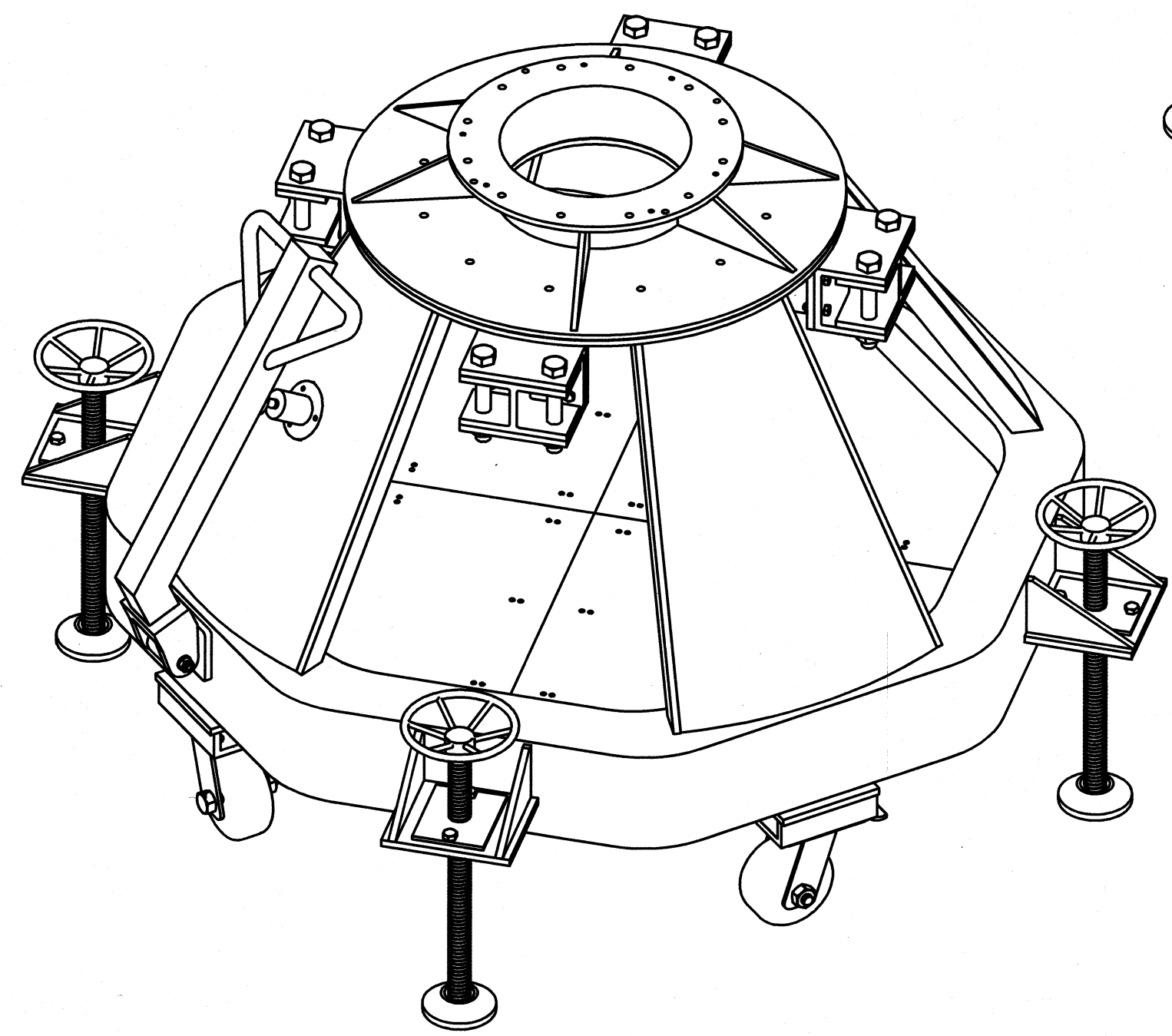
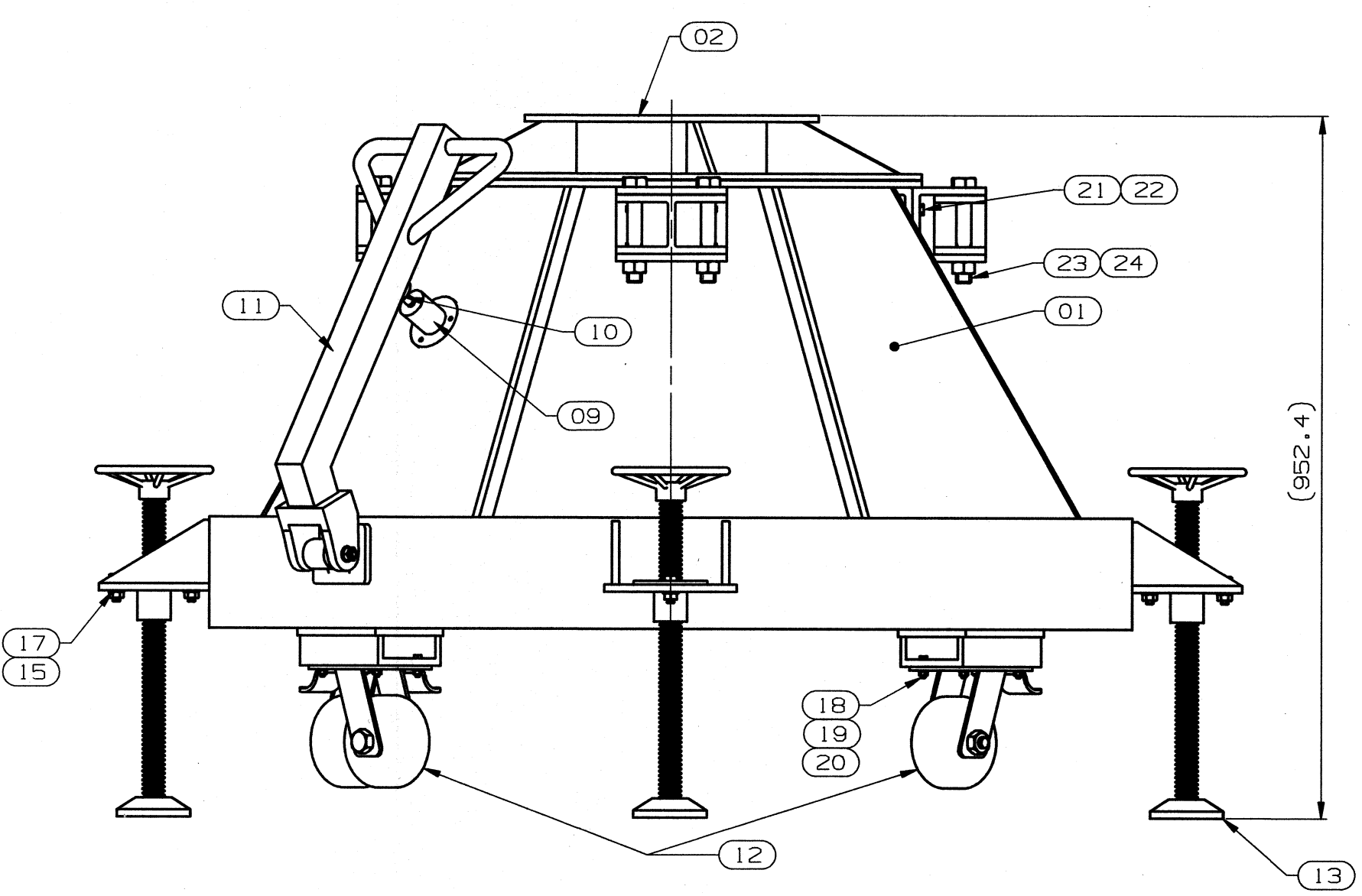
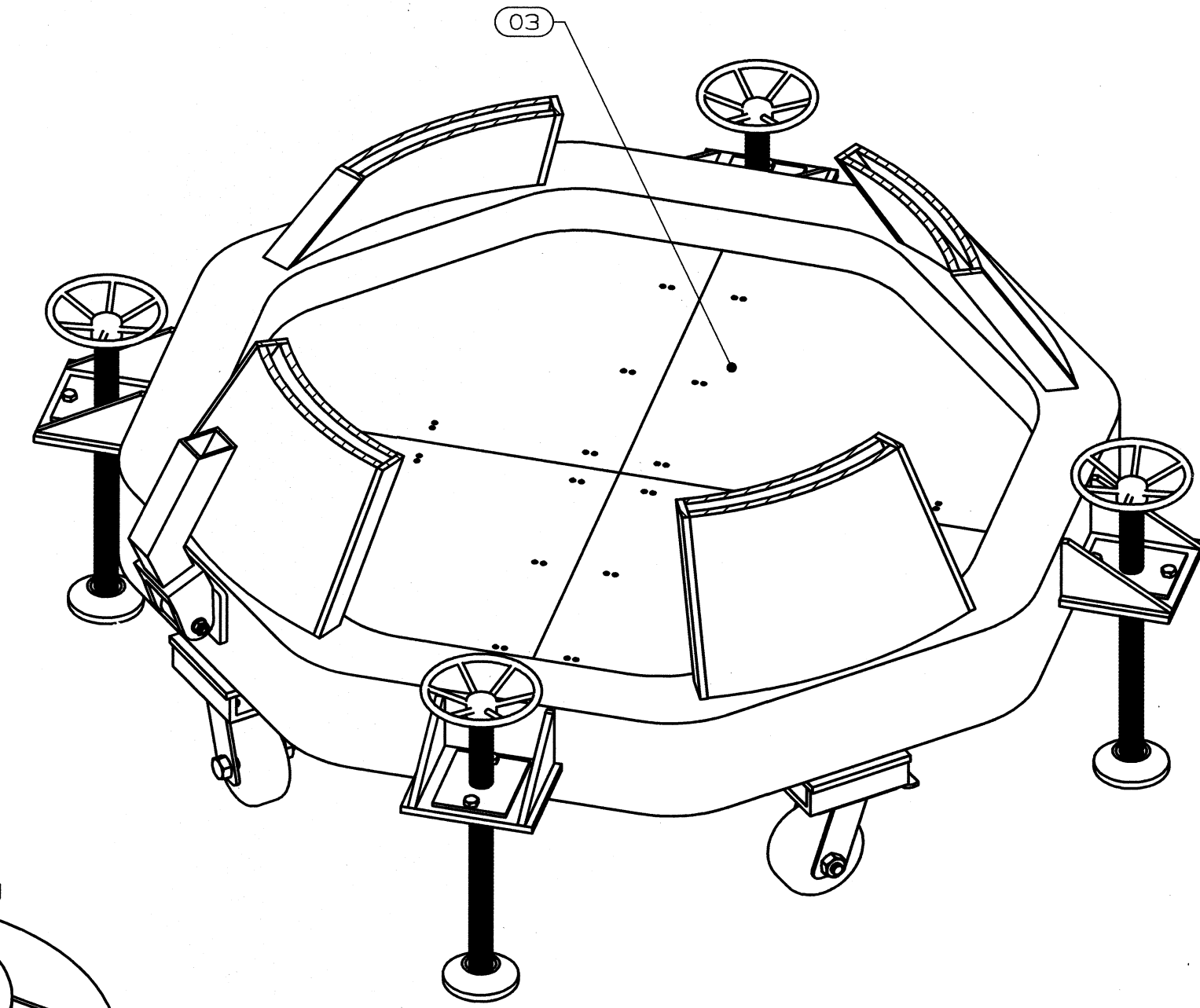
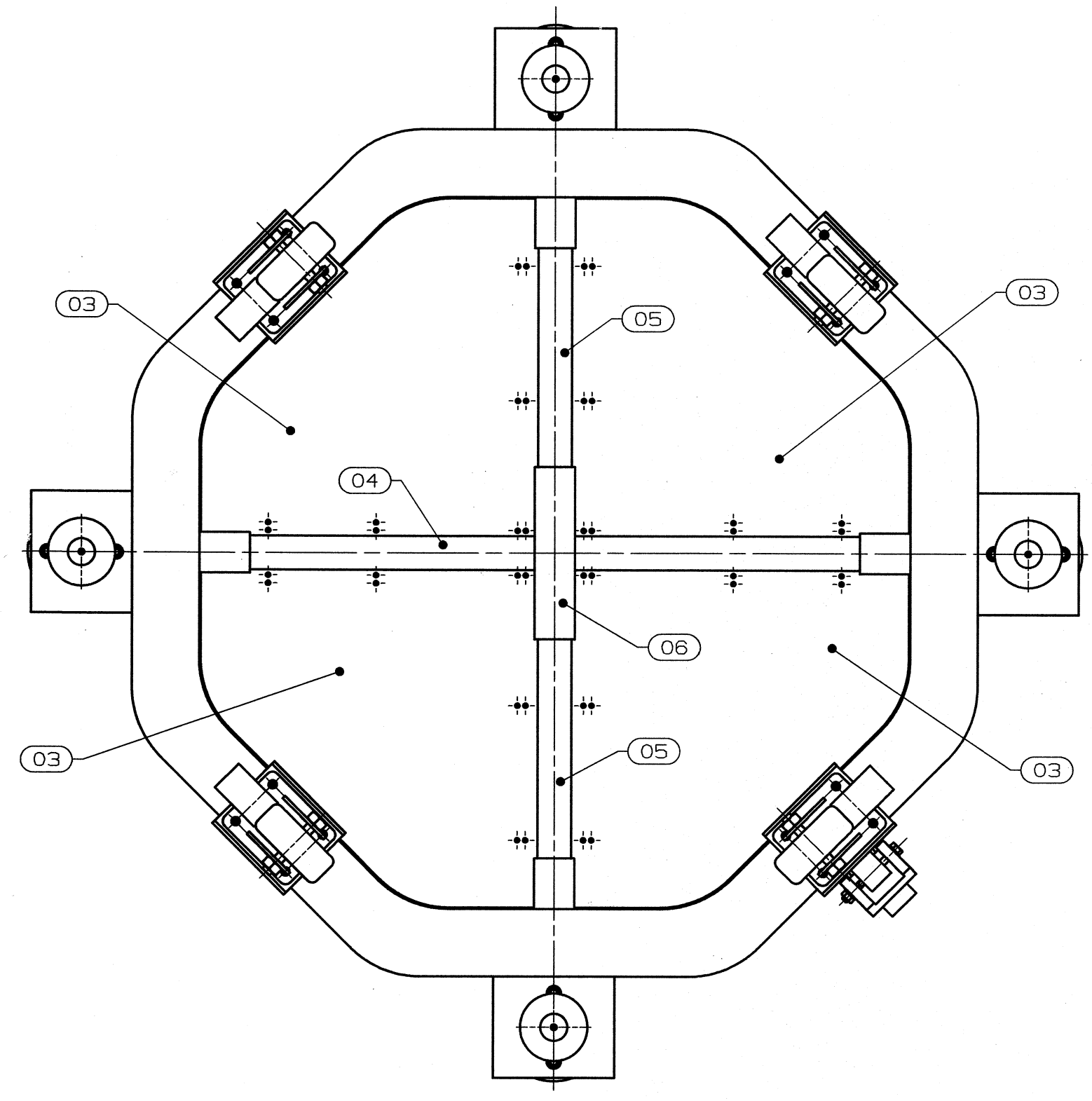
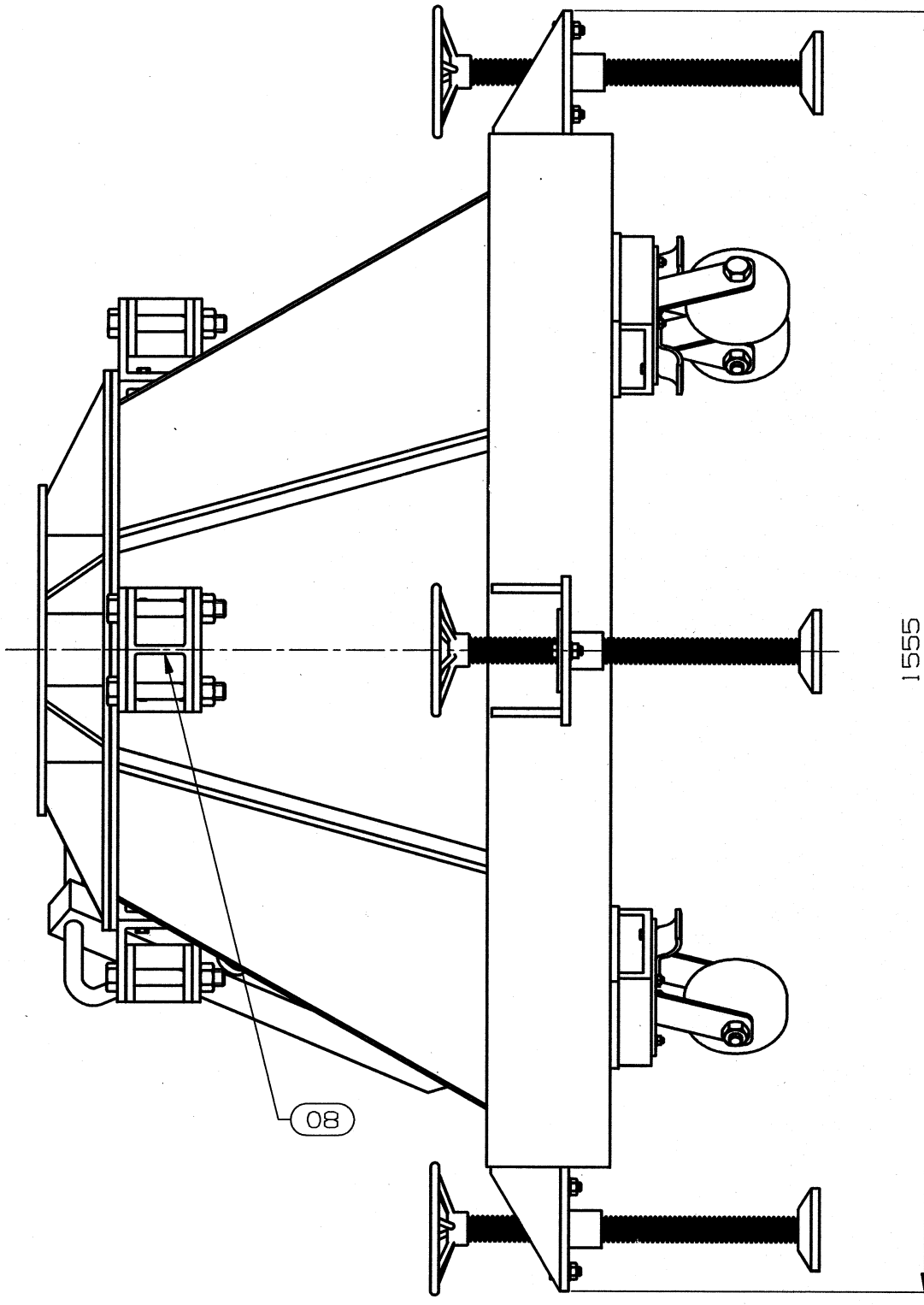
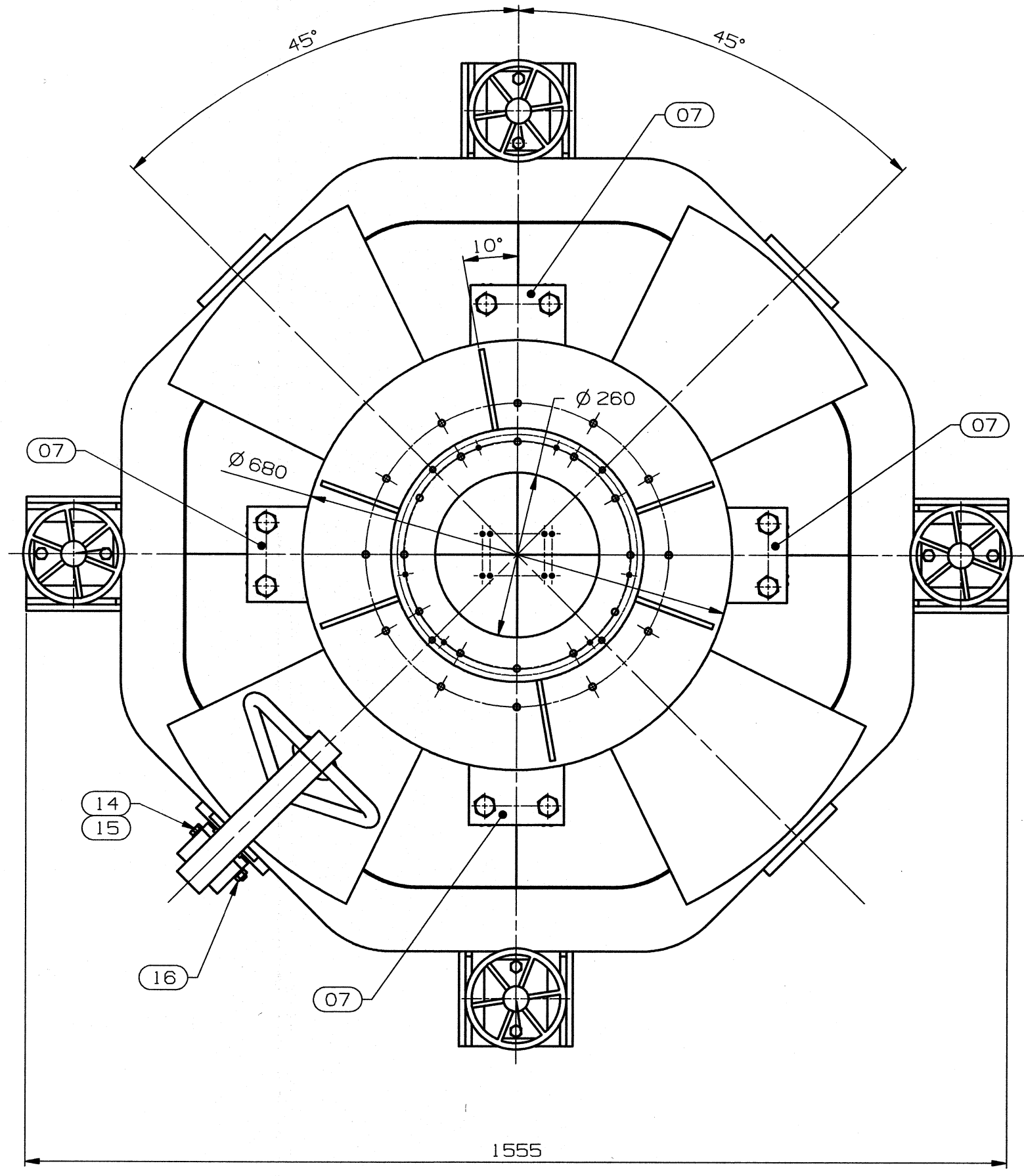


REV NO	NOTES ON REVISIONS	ZONE
00	BASE LINE DRAWING	N/A



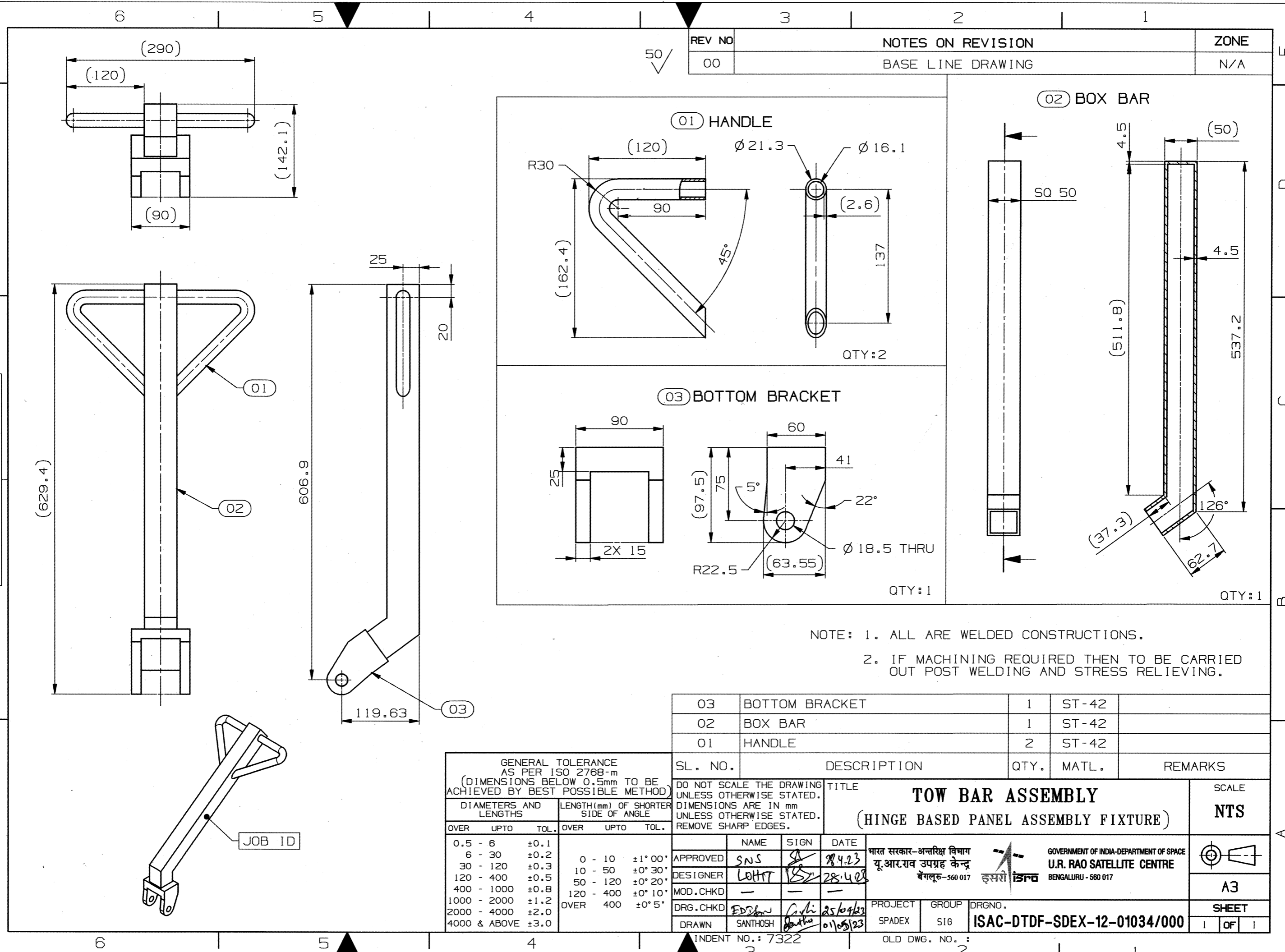
SL. NO.	DESCRIPTION	QTY.	MATL.	REMARKS
24	HEX. NUT	8	STD M20	STD
23	HEX. HEAD BOLT	8	STD M20x130L	STD
22	HEX. NUT	16	STD M8	STD
21	HEX. HEAD BOLT	16	STD M8x30L	STD
20	WASHER	16	STD FOR M6	STD
19	HEX. NUT	16	STD M6	STD
18	HEX. HEAD BOLT	16	STD M6x25L	STD
17	HEX. HEAD BOLT	8	STD M10x30L	STD
16	HEX. NUT	9	STD M10	STD
15	WASHER	10	STD FOR M10	STD
14	HEX. HEAD BOLT	1	STD M10x106L	STD
13	SCREW JACK ASSY.	4	STD 1 TON CAPACITY	STD
12	CASTER WHEEL	4	STD ISAC-DTDF-SDEX-12-01036	
11	TOW BAR ASSEMBLY	1	ST-42 ISAC-DTDF-SDEX-12-01034	
10	BAR LOCK PIN	1	ST-42 ISAC-DTDF-SDEX-12-01043	
09	BUSH	1	ST-42 ISAC-DTDF-SDEX-12-01040	
08	L-ARM '1' BRACKET	4	ST-42 ISAC-DTDF-SDEX-12-01022	
07	L-ARM 'C' BRACKET	4	ST-42 ISAC-DTDF-SDEX-12-01025	
06	CHEQUERED SHEET WELD PLATE	1	ST-42 ISAC-DTDF-SDEX-12-01033	
05	CHEQUERED SHEET SUPPORT BAR-2	2	ST-42 ISAC-DTDF-SDEX-12-01004	
04	CHEQUERED SHEET SUPPORT BAR-1	1	ST-42 ISAC-DTDF-SDEX-12-01018	
03	CHEQUERED SHEET	4	AL6061 ISAC-DTDF-SDEX-12-01048	
02	BOTTOM RING	1	ST-42 ISAC-DTDF-SDEX-12-01003	
01	DOLLY STRUCTURE	1	ST-42 ISAC-DTDF-SDEX-12-01027	

OVER	UPTO	TOL.	OVER	UPTO	TOL.
0.5	8	+0.1	0	10	+1.00
8	30	+0.2	10	50	+0.30
30	120	+0.3	50	120	+0.20
120	400	+0.5	120	400	+0.10
400	1000	+0.8	400	1000	+1.2
1000	2000	+1.2	2000	4000	+2.0
2000	4000	+2.0	4000	& ABOVE	+3.0

APPROVED	DESIGNER	MOD. CHKD	DRG. CHKD	DRAWN	DATE	PROJECT	GROUP	DRG. NO.	SHEET
[Signature]	[Signature]	[Signature]	[Signature]	[Signature]	27/6/23	ISAC-DTDF-SDEX-12-01021/000	S16	ISAC-DTDF-SDEX-12-01021/000	1 of 1

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REV NO	00	NOTES ON REVISION	ZONE
		BASE LINE DRAWING	N/A

50

NOTE: 1. ALL ARE WELDED CONSTRUCTIONS.
 2. IF MACHINING REQUIRED THEN TO BE CARRIED OUT POST WELDING AND STRESS RELIEVING.

SL. NO.	DESCRIPTION	QTY.	MATL.	REMARKS
03	BOTTOM BRACKET	1	ST-42	
02	BOX BAR	1	ST-42	
01	HANDLE	2	ST-42	

DIAMETERS AND LENGTHS		LENGTH (mm) OF SHORTER SIDE OF ANGLE	
OVER	UPTO	TOL.	TOL.
0.5 - 6		±0.1	
6 - 30		±0.2	
30 - 120		±0.3	
120 - 400		±0.5	
400 - 1000		±0.8	
1000 - 2000		±1.2	
2000 - 4000		±2.0	
4000 & ABOVE		±3.0	
	0 - 10	±1° 00'	
	10 - 50	±0° 30'	
	50 - 120	±0° 20'	
	120 - 400	±0° 10'	
	OVER 400	±0° 5'	

DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. REMOVE SHARP EDGES.

TITLE: **TOW BAR ASSEMBLY**
 (HINGE BASED PANEL ASSEMBLY FIXTURE)

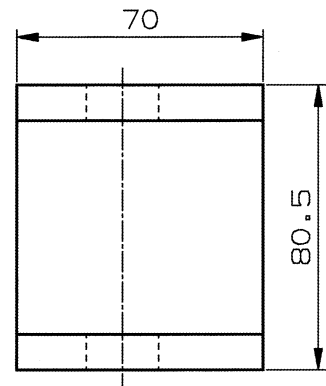
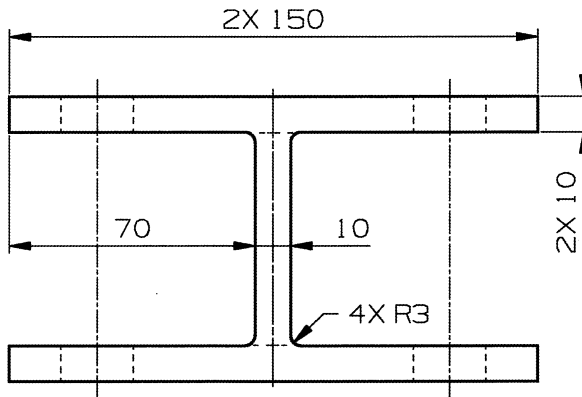
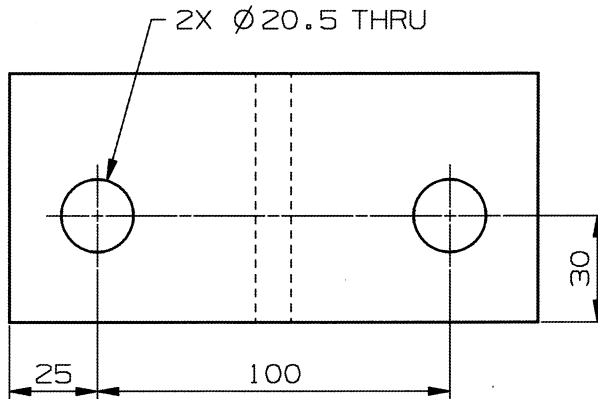
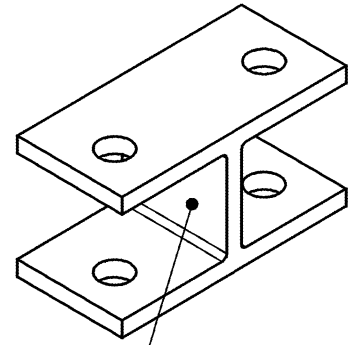
SCALE: **NTS**

APPROVED	SNS	SA	18/4/23	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बंगलूरु-560 017	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017	
DESIGNER	LOHIT	LS	28/4/23			
MOD. CHKD	-	-	-			
DRG. CHKD	EDD	Arli	25/6/23			
DRAWN	SANTHOSH	SA	01/05/23	PROJECT	GROUP	DRGNO.
				SPADEX	SIG	ISAC-DTDF-SDEX-12-01034/000

JOB ID

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A

6.3 ✓



NOTE: GENERAL TOLERANCE ON ALL HOLE LOCATION IS ± 0.1 UNLESS OTHERWISE SPECIFIED.

1	L-ARM 'I' BRACKET	4	MS	1.88 kg
SL. No.	DESCRIPTION	QTY.	MATL.	MASS

<ul style="list-style-type: none"> •GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) •DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. •DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. •REMOVE SHARP EDGES. 	<p>TITLE</p> <h2>L-ARM 'I' BRACKET</h2> <p>(HINGE BASED PANEL ASSEMBLY FIXTURE)</p>	<p>SCALE</p> <h3>1:2</h3>
--	---	---------------------------

APPROVED	NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बेंगलूरु-560 017	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017		
DESIGNER	LOHIT	[Signature]	11.05.23				
MOD. CHKD	USHA	[Signature]	27/4/23	PROJECT	GROUP	DRG NO.	
DRG. CHKD	RBT	[Signature]	27.04.23	SPADEx	SIG	ISAC-DTDF-SDEX-12-01022/000	
DRAWN	SANTHOSH	[Signature]	15/05/23	SHEET			
			1			OF	1

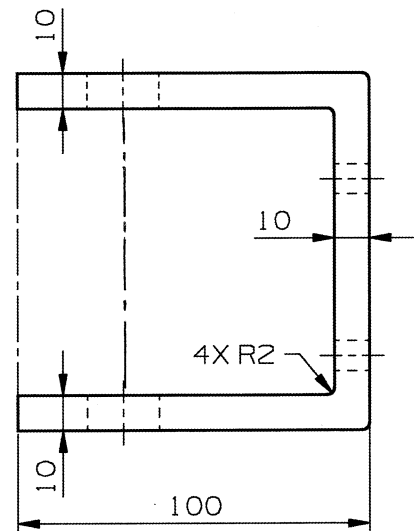
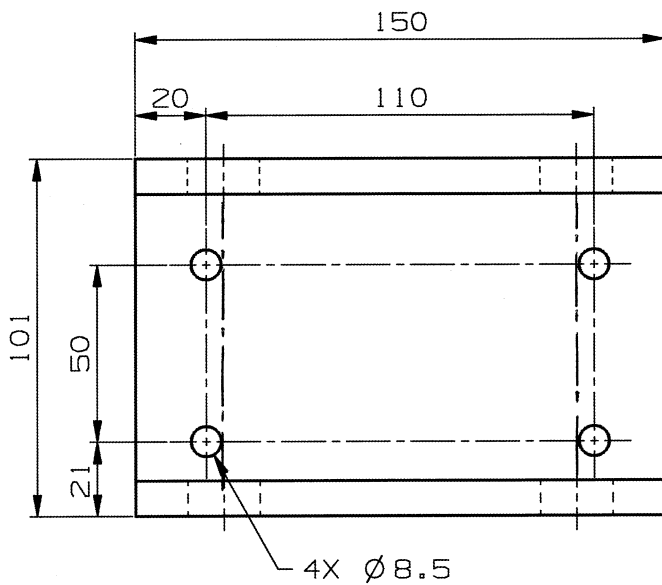
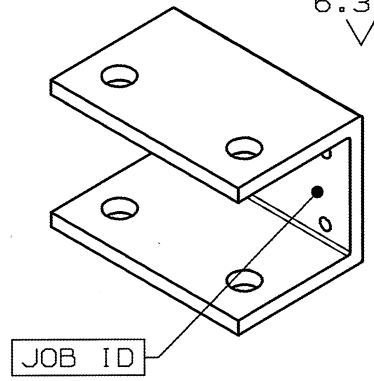
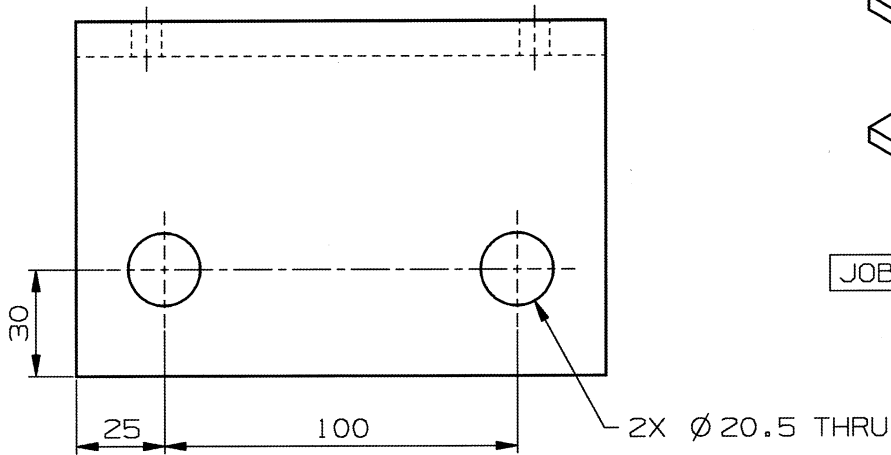
INDENT NO.: 7322

OLD DWG. No.:

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REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A

6.3 ✓



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NOTE: GENERAL TOLERANCE ON ALL HOLE LOCATION IS ± 0.1 UNLESS OTHERWISE SPECIFIED.

1	L-ARM 'C' BRACKET	4	MS	3.2 kg
SL. No.	DESCRIPTION	QTY.	MATL.	MASS

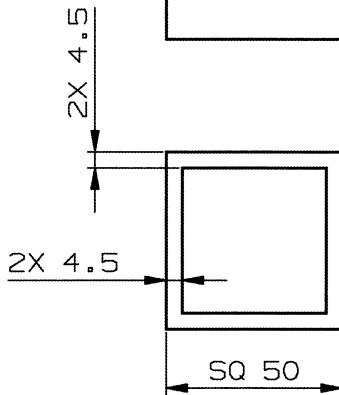
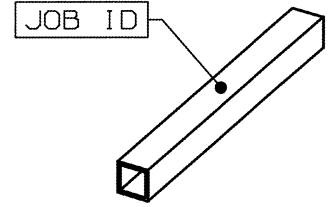
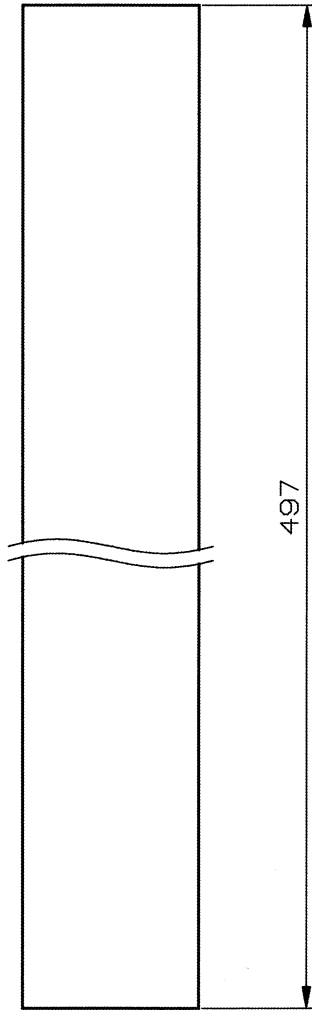
*GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) *DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. *DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. *REMOVE SHARP EDGES.				TITLE L-ARM 'C' BRACKET (HINGE BASED PANEL ASSEMBLY FIXTURE)		SCALE 1:2
APPROVED	NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बेंगलूरु-560 017		
DESIGNER	LOHIT	PS	12.5.23	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017		
MOD. CHKD	USHA	USM	27/4/23			A4
DRG. CHKD	RBT	REKSHAN	27.04.23	PROJECT	GROUP	DRG NO.
DRAWN	SANTHOSH	SANTHOSH	15/05/23	SPADEX	SIG	ISAC-DTDF-SDEX-12-01025/000
SHEET 1 OF 1						

INDENT NO.: 7322

OLD DWG. No.:

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A


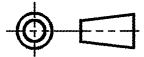
6.3/



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1	CHEQUERED SHEET SUPPORT BAR-2	2	ST-42	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS

*GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) *DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. *DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. *REMOVE SHARP EDGES.		TITLE CHEQUERED SHEET SUPPORT BAR-2 (HINGE BASED PANEL ASSEMBLY FIXTURE)	SCALE 1:2
---	--	---	---------------------

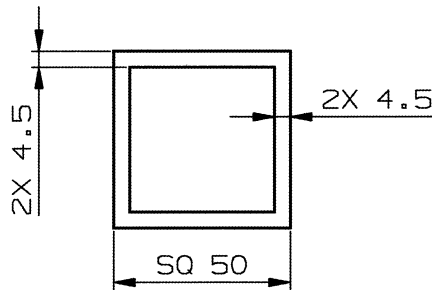
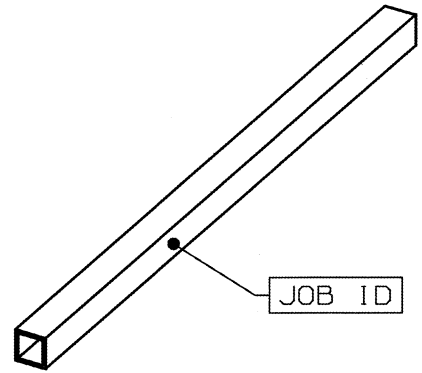
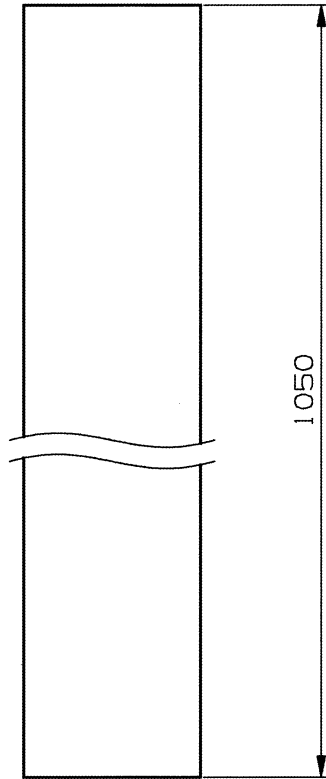
APPROVED	NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बंगलूरु-560 017		GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017	
DESIGNER	LOHT	PK	11.5.23				
MOD. CHKD	USHA	WJH	3/5/23	PROJECT	GROUP	DRG NO.	SHEET 1 OF 1
DRG. CHKD	Edston	Li	03/05/23	SPADEX	SIG	ISAC-DTDF-SDEX-12-01004/000	
DRAWN	SANTHOSH	Santhosh	16/05/23				

INDENT NO.: 7322

OLD DWG. No.:

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A

6.3/



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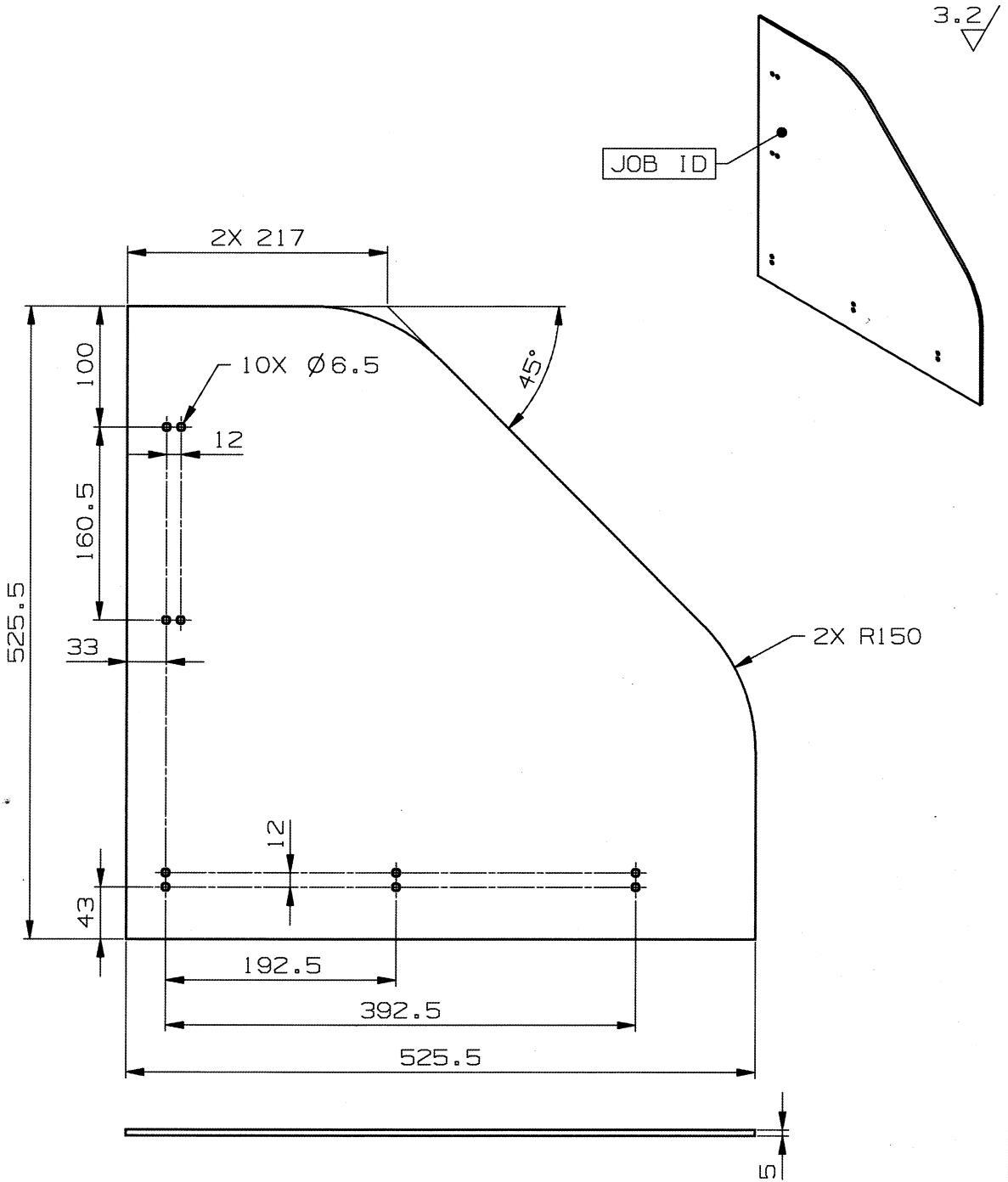
1	CHEQUERED SHEET SUPPORT BAR-1	1	ST-42	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS

<ul style="list-style-type: none"> •GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) •DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. •DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. •REMOVE SHARP EDGES. 				TITLE CHEQUERED SHEET SUPPORT BAR-1 (HINGE BASED PANEL ASSEMBLY FIXTURE)		SCALE 1:2		
APPROVED	NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बंगलूरु-560 017				
DESIGNER	LOHT	[Signature]	11.5.23	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017				
MOD.CHKD	USMA	[Signature]	31/5/23	ISRO ISRO		A4		
DRG.CHKD	[Signature]	[Signature]	03/05/23	PROJECT	GROUP	DRG NO.		
DRAWN	SANTHOSH	[Signature]	15/05/22	SPADEX	SIG	ISAC-DTDF-SDEX-12-01018/000		
						SHEET		
						1	OF	1

INDENT NO.: 7322

OLD DWG. No.:

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A



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1	CHEQUERED SHEET	4	AL6061	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS

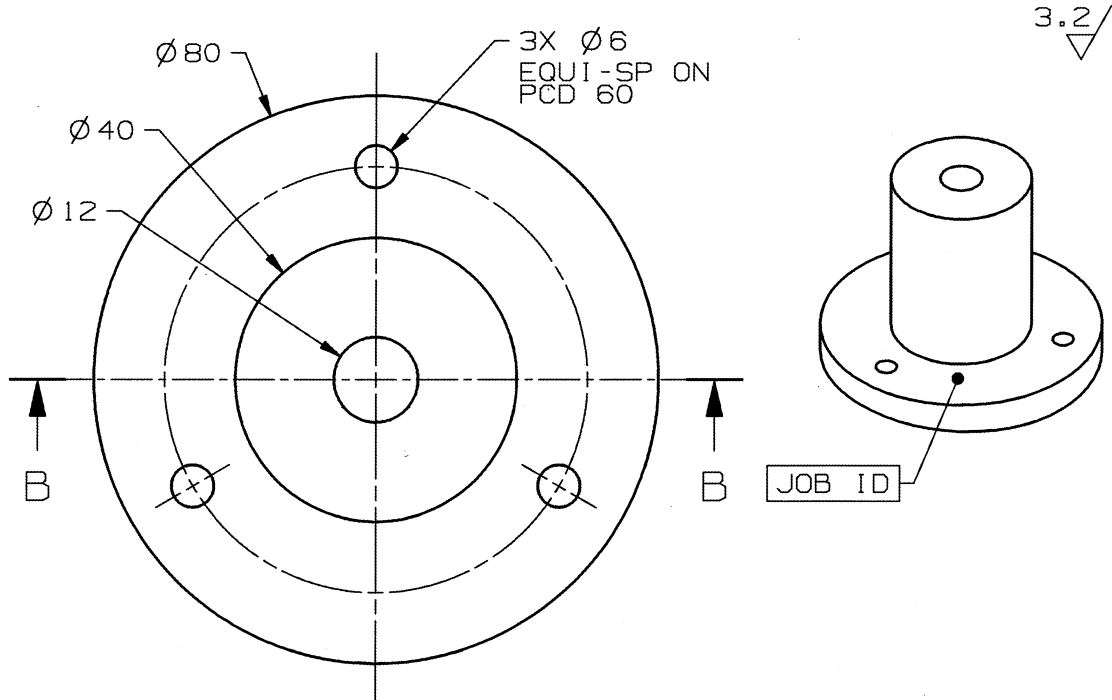
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--	---	----------------------------

APPROVED	NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बंगलूरु-560 017		GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017	
DESIGNER	LOHIT	[Signature]	16/05/23				
MOD.CHKD	USHA	[Signature]	3/5/23				
DRG.CHKD	[Signature]	[Signature]	03/05/23				
DRAWN	SANTHOSH	[Signature]	16/05/23	PROJECT	GROUP	DRG NO.	
				SPADEX	SIG	ISAC-DTDF-SDEX-12-01048/000	
							A4
							SHEET
							1 OF 1

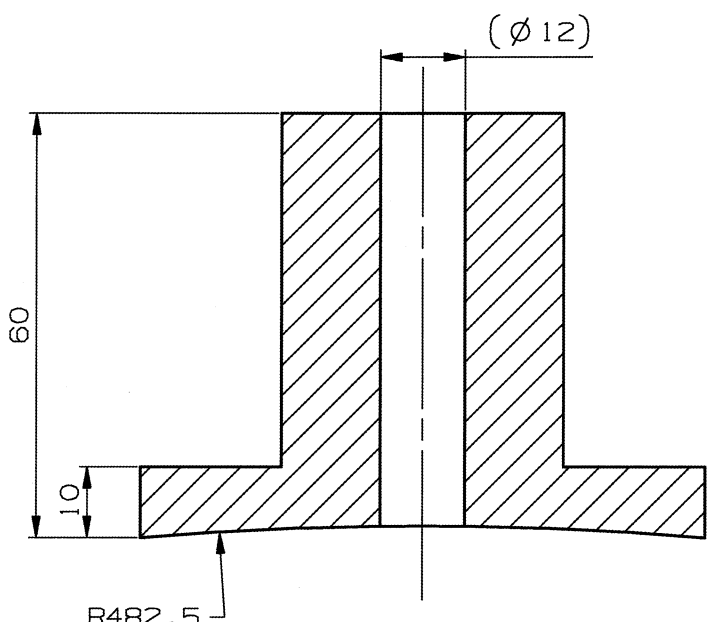
INDENT NO.: 7322

OLD DWG. No.:

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A



3.2/



SECTION B-B

NOTE: GENERAL TOLERANCE ON ALL HOLE LOCATION IS ± 0.1 UNLESS OTHERWISE SPECIFIED.

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1	BUSH	1	ST-42	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS
<p>*GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) *DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. *DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. *REMOVE SHARP EDGES.</p>				SCALE 1:1
<p>APPROVED: <i>SNS</i> 12.5.23 DESIGNER: <i>LOHT</i> 11.5.23 MOD. CHKD: <i>USNA</i> 3/5/23 DRG. CHKD: <i>Edo</i> 03/05/23 DRAWN: <i>SANTHOSH</i> 15/05/23</p>		<p>TITLE BUSH (HINGE BASED PANEL ASSEMBLY FIXTURE)</p>		
<p>भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बंगलूरु-560 017</p>		<p>GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017</p>		A4
PROJECT: SPADEx		GROUP: SIG	DRG NO. ISAC-DTDF-SDEX-12-01040/000	
			SHEET	
			1	OF 1

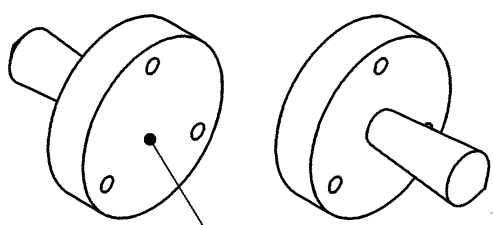
INDENT NO.: 7322

OLD DWG. No.:

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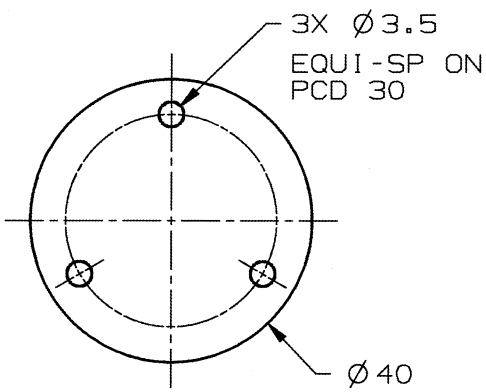
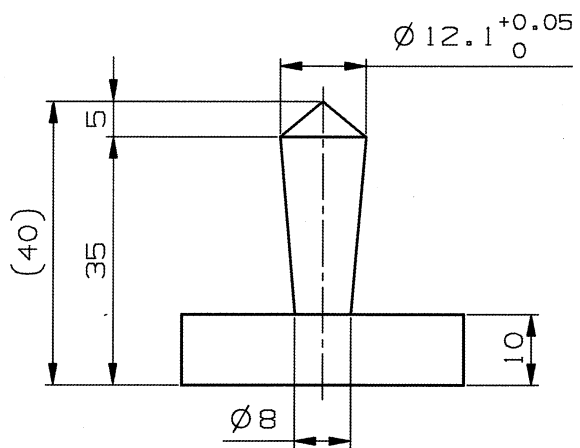
REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A

3.2/▽



JOB ID

(VIEW SHOWN FOR CLARITY)



NOTE: GENERAL TOLERANCE ON ALL HOLE LOCATION IS ± 0.1 UNLESS OTHERWISE SPECIFIED.

1	BAR LOCK PIN	1	ST-42	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS

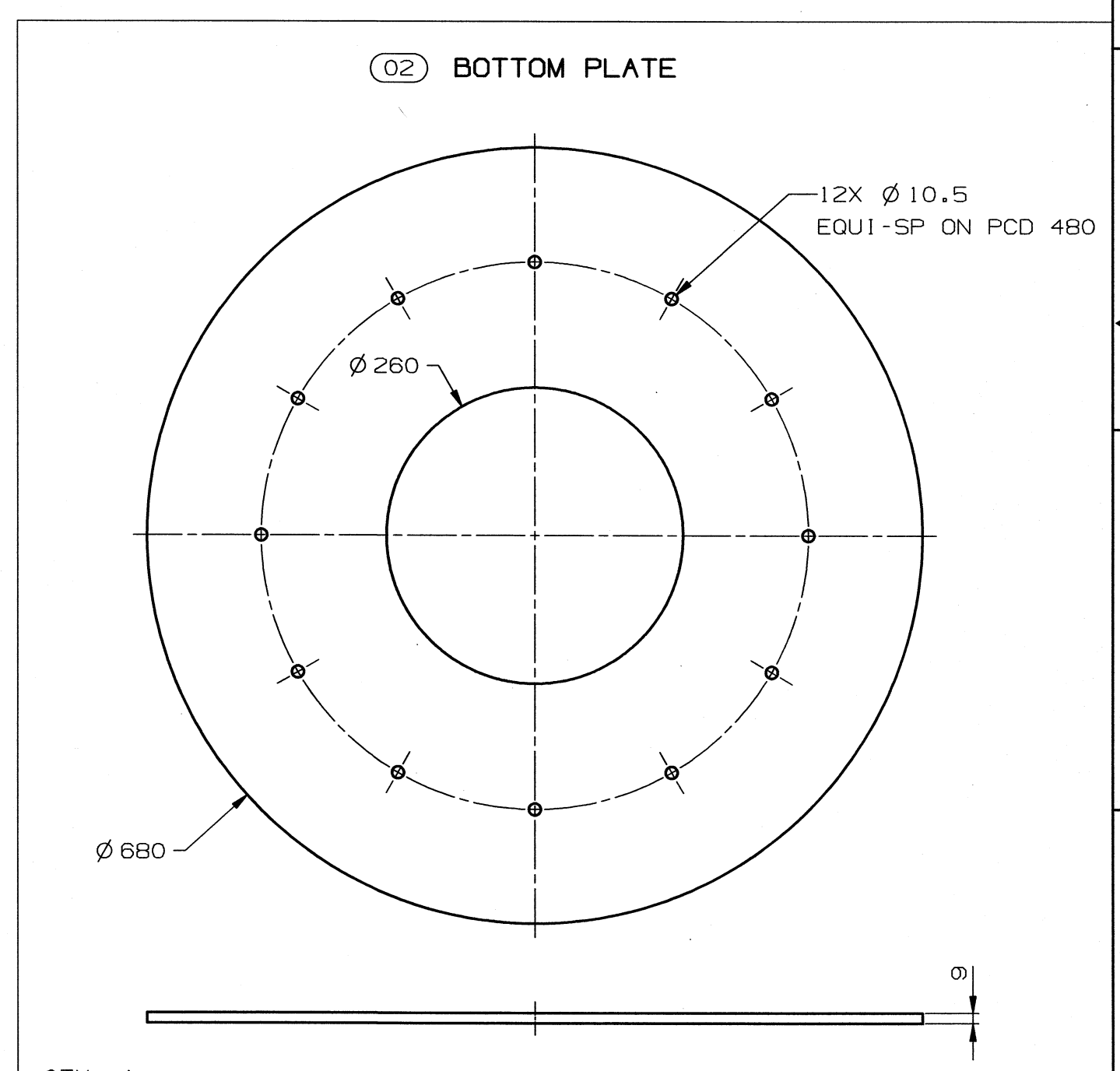
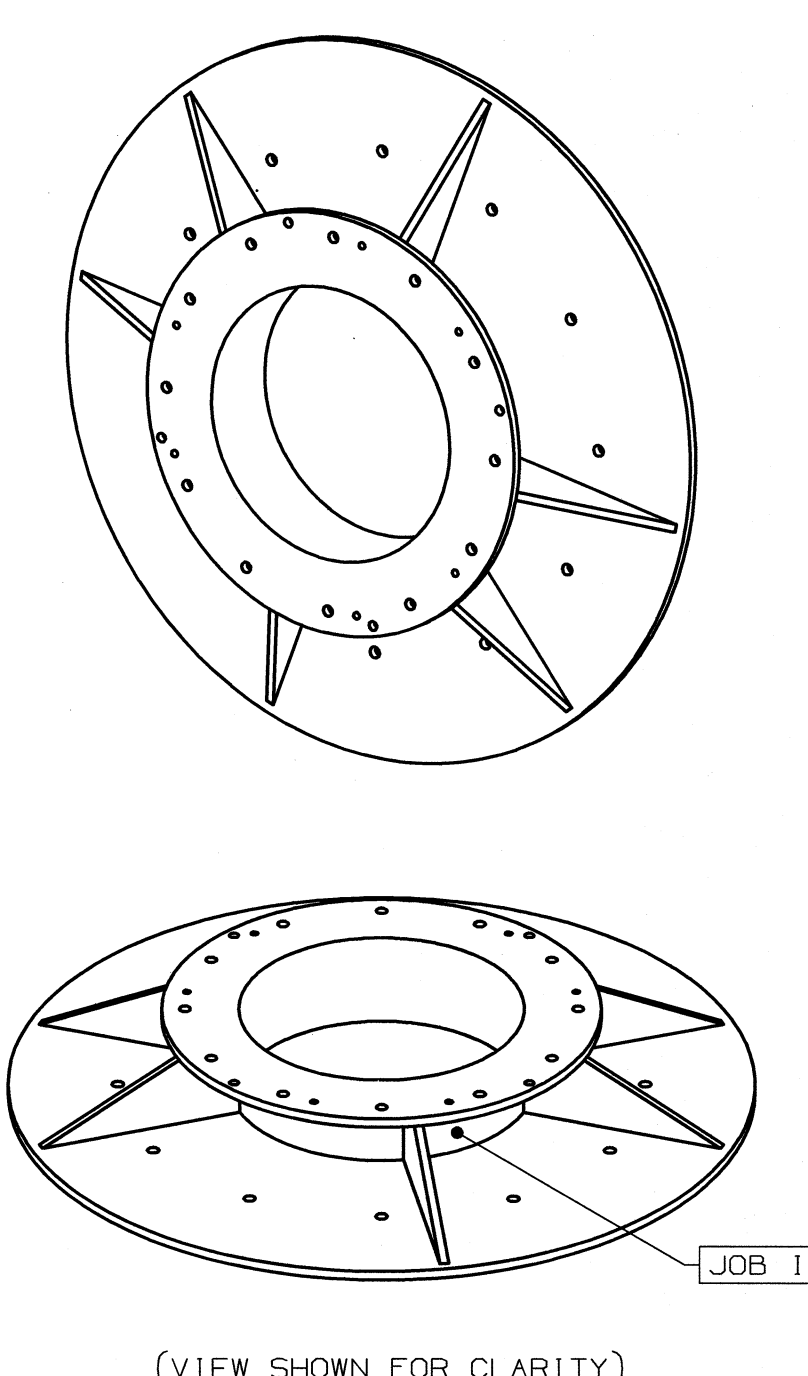
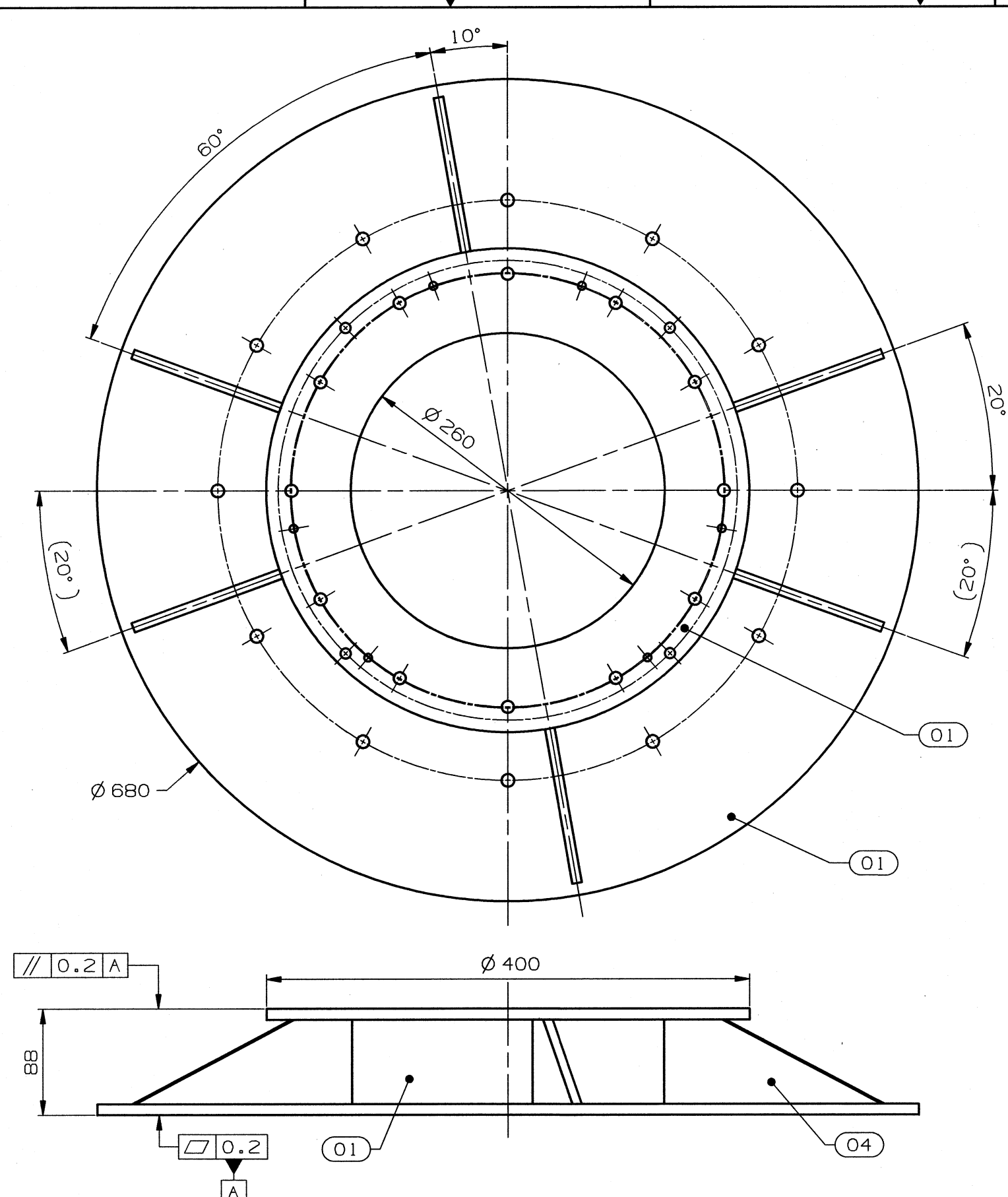
<ul style="list-style-type: none"> *GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) *DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. *DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. *REMOVE SHARP EDGES. 	<p>TITLE</p> <h2 style="text-align: center;">BAR LOCK PIN</h2> <p style="text-align: center;">(HINGE BASED PANEL ASSEMBLY FIXTURE)</p>	<p>SCALE</p> <h3 style="text-align: center;">1:1</h3>
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APPROVED	NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बेंगलूरु-560 017	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017	<p style="text-align: center;">A4</p>
DESIGNER	LOHIT	18/5/23				
MOD. CHKD	USHA	16/5/23				
DRG. CHKD	Edison	16/05/23				
DRAWN	SANTHOSH	19/05/23				
PROJECT	GROUP	DRG NO.				
SPADEX	SIG	ISAC-DTDF-SDEX-12-01043/000				
			SHEET			
			1 OF 1			

INDENT NO.: 7322

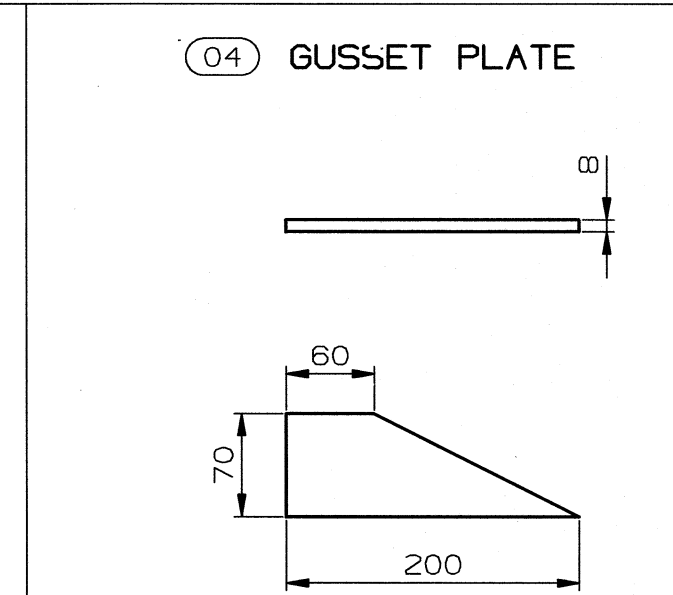
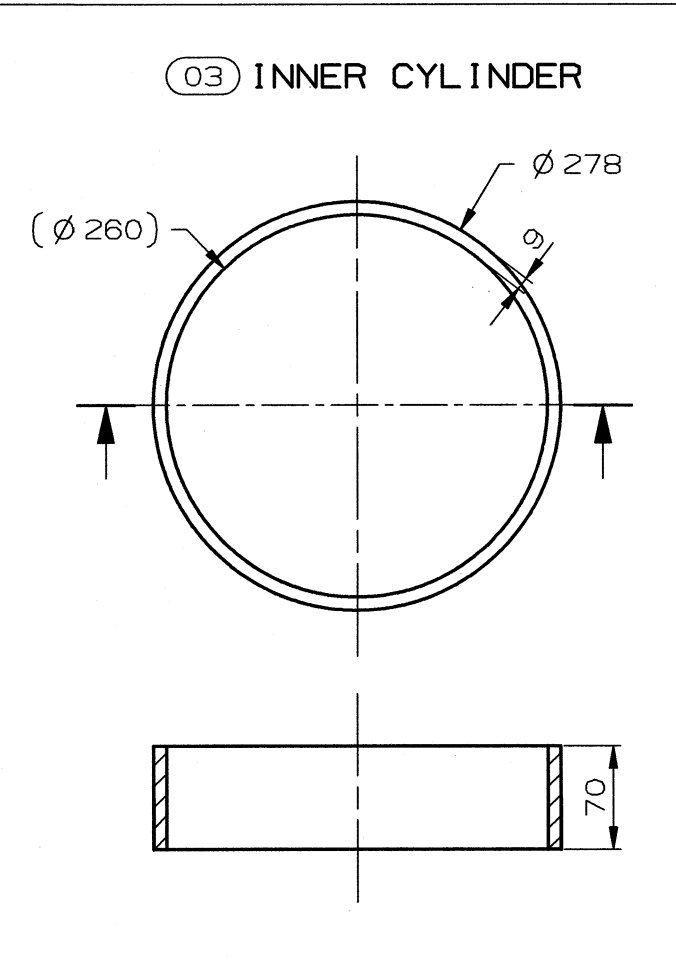
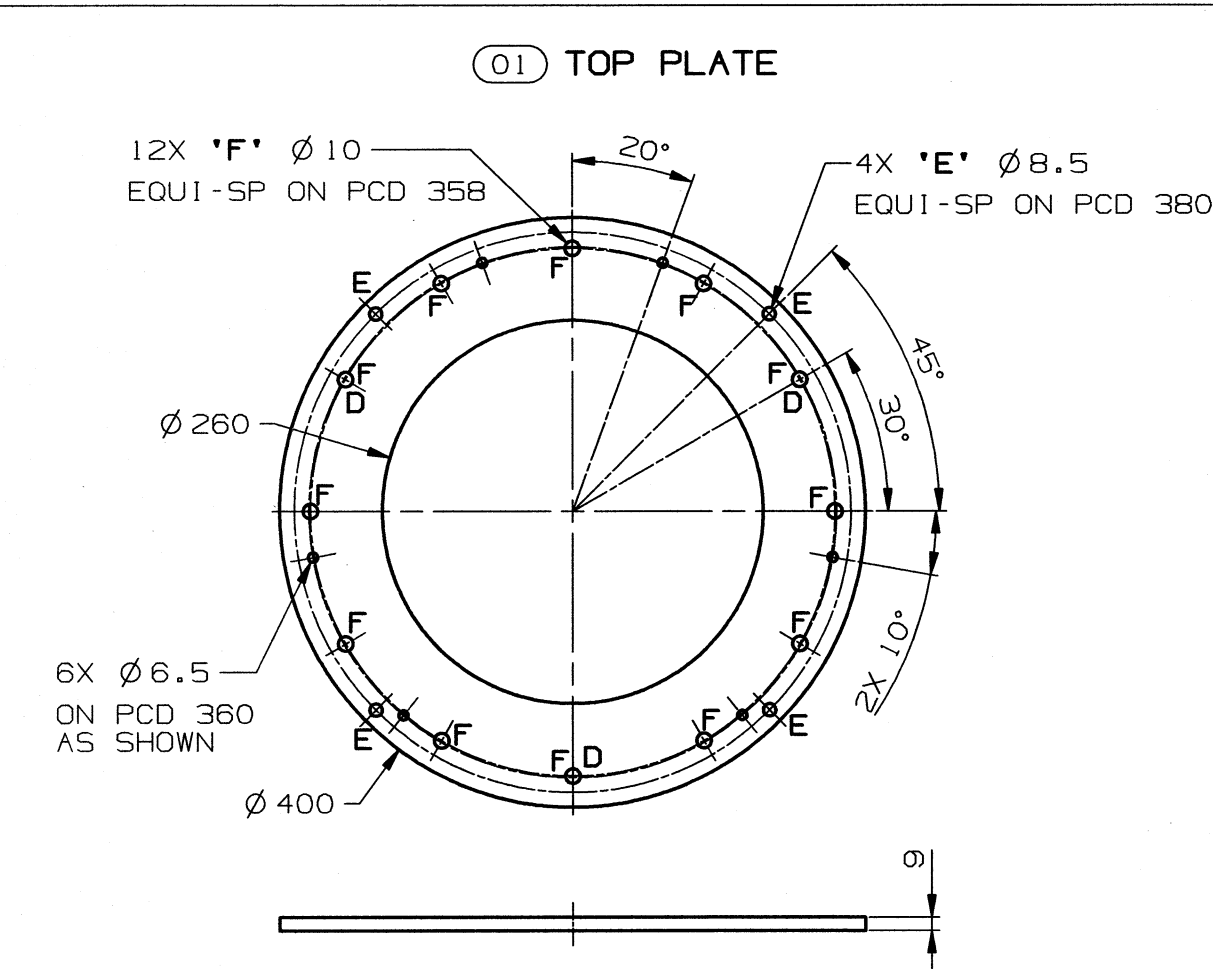
OLD DWG. No.:

REV NO	NOTES ON REVISION	ZONE
00	BASE LINE DRAWING	N/A



QTY: 1
SCALE 1:5

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QTY: 06
SCALE 1:5

- NOTE: 1. ALL ARE WELDED CONSTRUCTIONS.
2. IF MACHINING REQUIRED THEN TO BE CARRIED OUT POST WELDING AND STRESS RELIEVING.
3. THREE HOLES 'F' AT LOCATION 'D' TOP BE USED FOR ASSEMBLY PURPOSE IN TOP PLATE.

SL. NO.	DESCRIPTION	QTY.	MATL.	REMARKS
04	GUSSET PLATE	6	ST42	200 x 70 x 8T
03	INNER CYLINDER	1	ST42	OD 278 x 9T x 78HT
02	BOTTOM PLATE	1	ST42	OD 680 x ID 260 x 9T
01	TOP PLATE	1	ST42	OD 400 x ID 260 x 9T

OVER	UPTO	TOL.	OVER	UPTO	TOL.
0.5	6	±0.1	0	10	±1°00'
6	30	±0.2	10	50	±0°30'
30	120	±0.3	50	120	±0°20'
120	400	±0.5	120	400	±0°10'
400	1000	±0.8	OVER	400	±0°5'
1000	2000	±1.2			
2000	4000	±2.0			
4000 & ABOVE		±3.0			

DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. REMOVE SHARP EDGES.

BOTTOM RING
(HINGE BASED PANEL ASSEMBLY FIXTURE)

SCALE: NTS

APPROVED	SNS	DATE	24/02/23
DESIGNER	LOHT	DATE	24/02/23
MOD. CHKD			
DRG. CHKD	Edhan	DATE	24/02/23
DRAWN	SANTOSH	DATE	24/02/23

GOVERNMENT OF INDIA - DEPARTMENT OF SPACE
U.R. RAO SATELLITE CENTRE
BANGALORE - INDIA

PROJECT: SPADEX
GROUP: S16
DRG. NO.: ISAC-DTDF-SDEX-12-01003/000

INDENT NO.: 7322
OLD DWG. NO.:

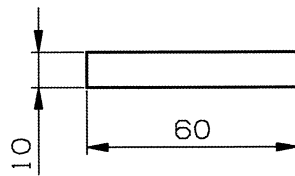
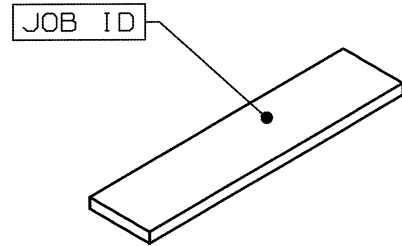
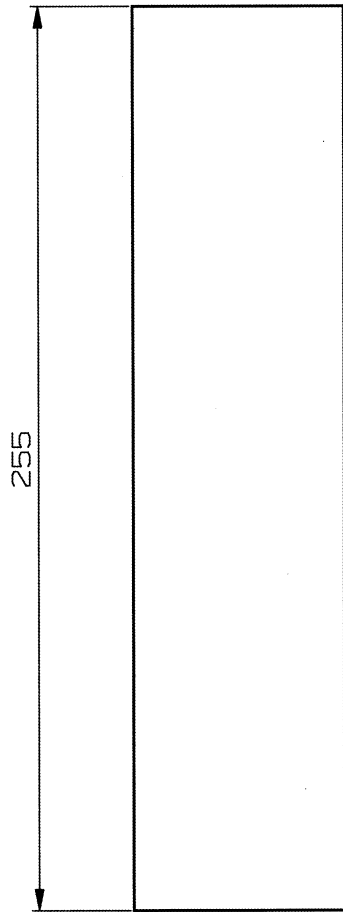
SHEET 1 OF 1

QTY: 1
SCALE 1:5

QTY: 01
SCALE 1:5

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A

6.3/



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1	CHEQUERED SHEET WELD PLATE	1	ST-42	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS

<ul style="list-style-type: none"> •GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) •DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. •DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. •REMOVE SHARP EDGES. 	TITLE CHEQUERED SHEET WELD PLATE (HINGE BASED PANEL ASSEMBLY FIXTURE)	SCALE 1:2
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APPROVED	NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बेंगलूरु-560 017 	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017 	
DESIGNER	LOHIT	[Signature]	11.5.23			
MOD.CHKD	USHA	[Signature]	21/5/23			
DRG. CHKD	Edithon	[Signature]	03/05/23			
DRAWN	SANTHOSH	[Signature]	15/05/23	PROJECT	GROUP	DRG NO.
				SPADEX	SIG	ISAC-DTDF-SDEX-12-01033/000
						SHEET 1 OF 1

INDENT NO. : 7322

OLD DWG. No. :