

NOTE: SL NO. 03 TO BE WELD WITH SL NO. 02.

(TIN ELECTRODE WITH JIG)

SL. NO.	DESCRIPTION	QTY.	MATL.	REMARKS
06	HEX. NUT	2	STD	MB
05	HEXAGONAL HEAD BOLT	2	STD	MBx40L
04	WASHER	4	STD	FOR MB
03	PLATE	1	TIBAL 4V/COPPER	ISAC-DTDF-PROD-38-00026
02	JIG	2	TIBAL 4V/COPPER	ISAC-DTDF-PROD-38-00024
01	TIN-LEAD BAR	1	Tin-Lead	ISAC-DTDF-PROD-38-00025

GENERAL TOLERANCE AS PER ISO 2768-m		TO BE ACHIEVED BY BEST POSSIBLE METHOD	
DIAMETERS AND LENGTHS	LENGTH (mm) OF SHORTER SIDE OF ANGLE	OVER	UPTO
0.5 - 6		±0.1	
6 - 30		±0.2	0 - 10
30 - 120		±0.3	10 - 50
120 - 400		±0.5	50 - 120
400 - 1000		±0.8	120 - 400
1000 - 2000		±1.2	OVER
2000 - 4000		±2.0	400 ±0.5'
4000 & ABOVE		±3.0	

DO NOT SCALE THE DRAWING TITLE UNLESS OTHERWISE STATED. DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. REMOVE SHARP EDGES.

TIN-LEAD ELECTRODE WITH JIG

SCALE NTS

भारत सरकार - भारतीय विमान
सू. आकाशच यंत्रण केंद्र
सं. प्र. ५८००७

GOVERNMENT OF INDIA-DEPARTMENT OF SPACE
U.R. RAO SATELLITE CENTRE
BANGALURU - 560 077

PROJECT ORGNO.
HMC ISAC-DTDF-PROD-38-00027/000

OLD DWG. NO. : 2

SHEET 1 OF 1

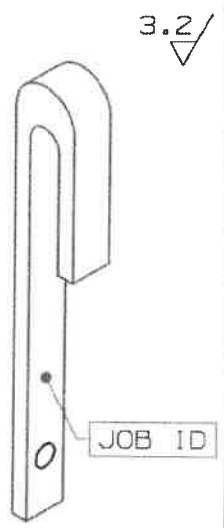
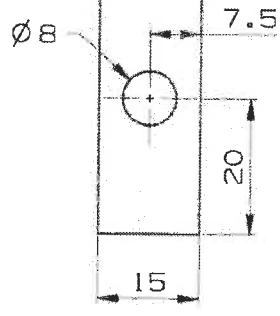
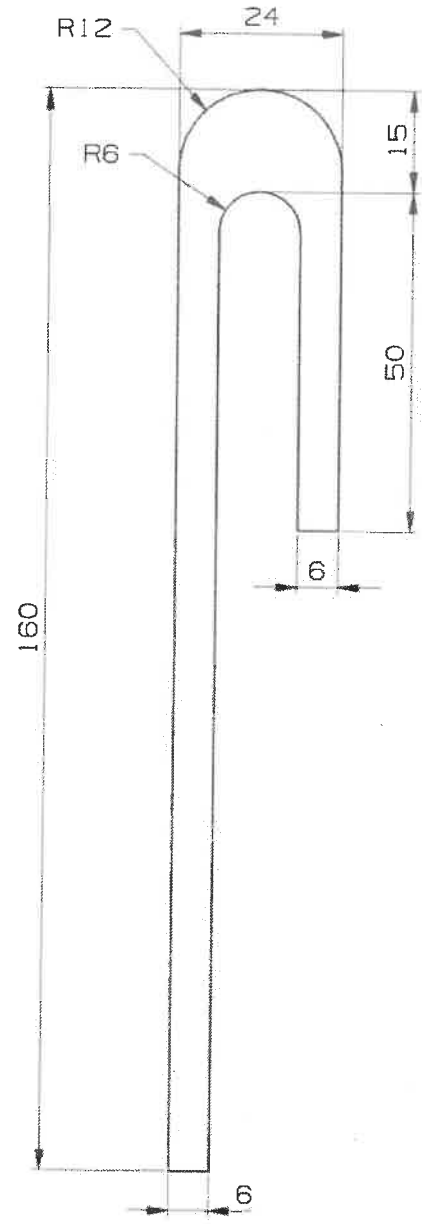
REV NO. 00

NOTES ON REVISION
BASE LINE DRAWING

ZONE N/A

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REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A



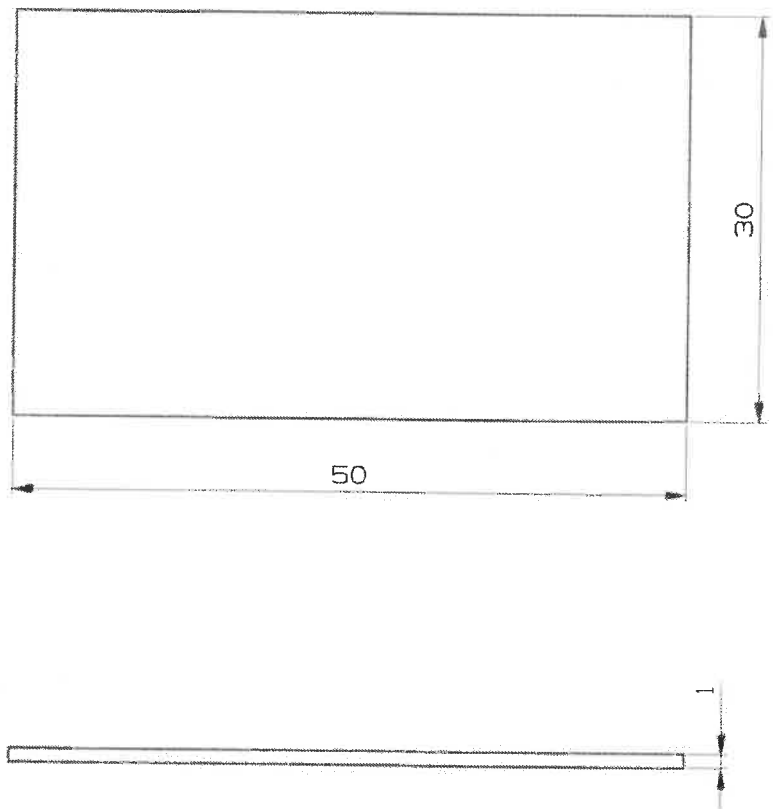
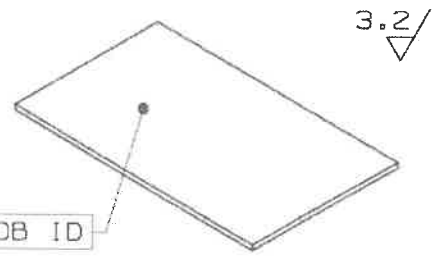
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1	JIG	1	TIGAL4V/COPPER	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS
	TITLE			SCALE
	JIG			1:1
	NAME	SIGN	DATE	
	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बेंगलूरु-560 017			
	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017			
	PROJECT	GROUP	DRG NO.	A4
	PROD	HMC	ISAC-DTDF-PROD-38-00024/000	SHEET
				1 OF 1

INDENT NO.: 8253

OLD DWG. No.:

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A



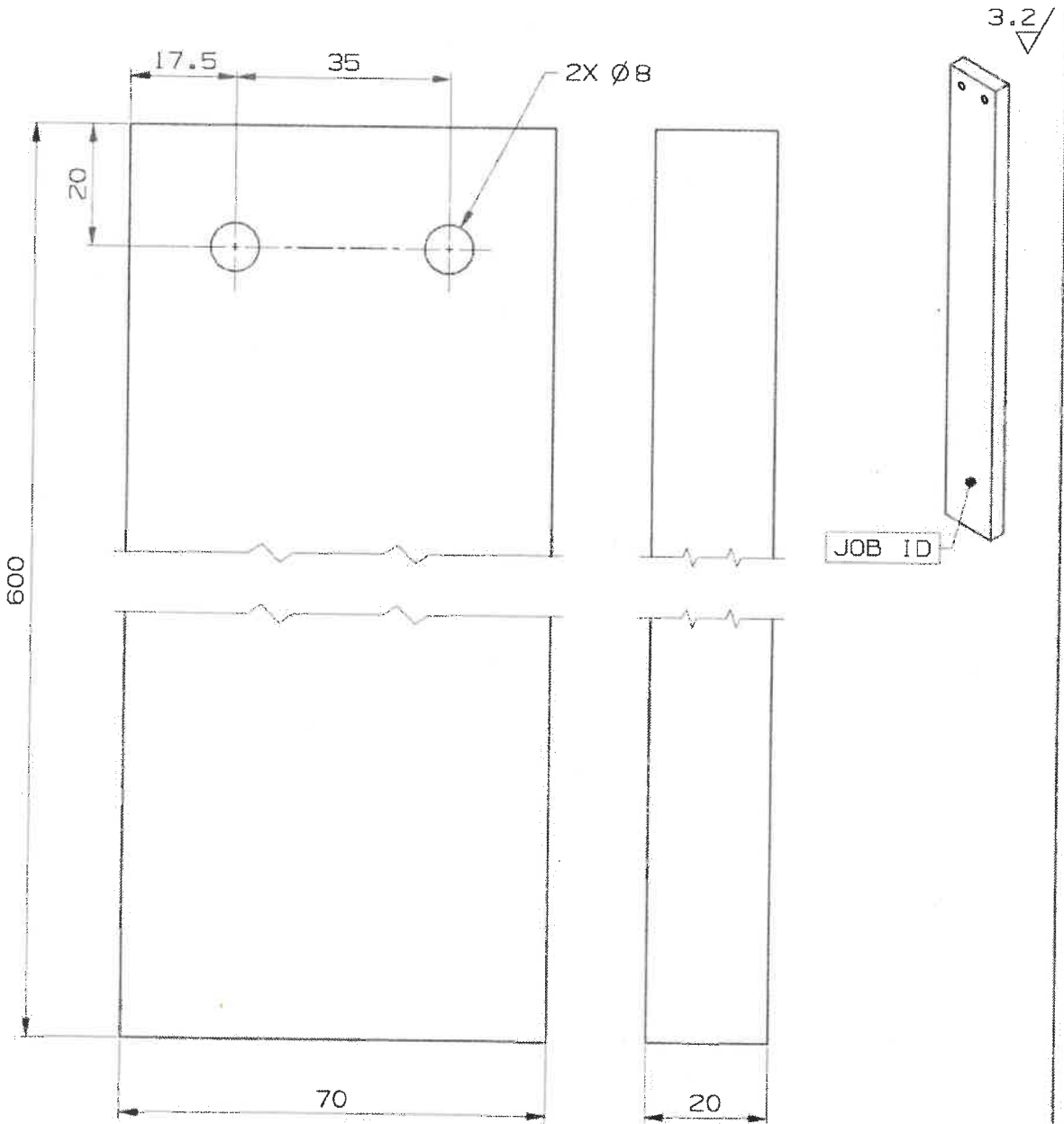
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1	PLATE	1	TIGAL4V/COPPER	-
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS
	TITLE <p style="text-align: center;">PLATE</p>			SCALE 2:1
	NAME SIGN DATE भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बेंगलूरु-560 017	GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017		 A4
	PROJ GROUP DRG NO. ROD HMC ISAC-DTDF-PROD-38-00026/000			SHEET 1 OF 1

INDENT NO. : B253

OLD DWG. No. :

REV NO	NOTES OF REVISION	ZONE
00	BASE LINE DRAWING	N/A



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1	TIN-LEAD BAR	1	Tin-Lead	
SL. No.	DESCRIPTION	QTY.	MATL.	REMARKS
<ul style="list-style-type: none"> •GENERAL TOLERANCE AS PER ISO 2768-m (DIMENSIONS BELOW 0.5mm TO BE ACHIEVED BY BEST POSSIBLE METHOD) •DO NOT SCALE THE DRAWING UNLESS OTHERWISE STATED. •DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. •REMOVE SHARP EDGES. 		TITLE		SCALE
		TIN-LEAD BAR		1:1
NAME	SIGN	DATE	भारत सरकार-अन्तरिक्ष विभाग यू.आर.राव उपग्रह केन्द्र बेंगलूरु-560 017	
			GOVERNMENT OF INDIA-DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - 560 017	
ROJEC		GROUP	DRG NO.	
PROD		HMC	ISAC-DTDF-PROD-38-00025/000	
				A4
				SHEET
				1 OF 1

INDENT NO.: 8253

OLD DWG. No.:

