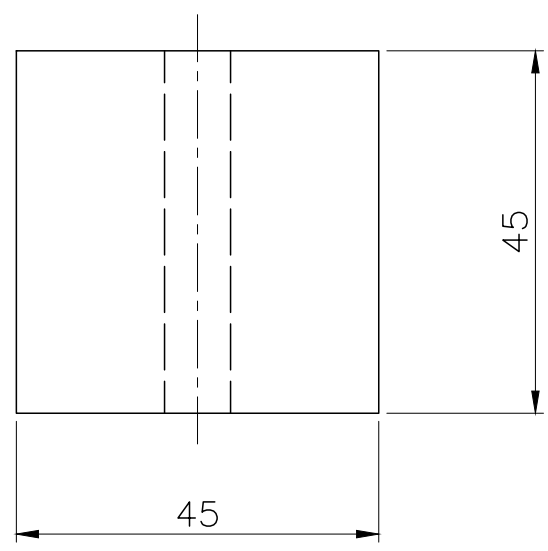


DEVIATIONS FOR NON TOLERANCED DIMENSIONS (IS: 2102 MEDIUM)

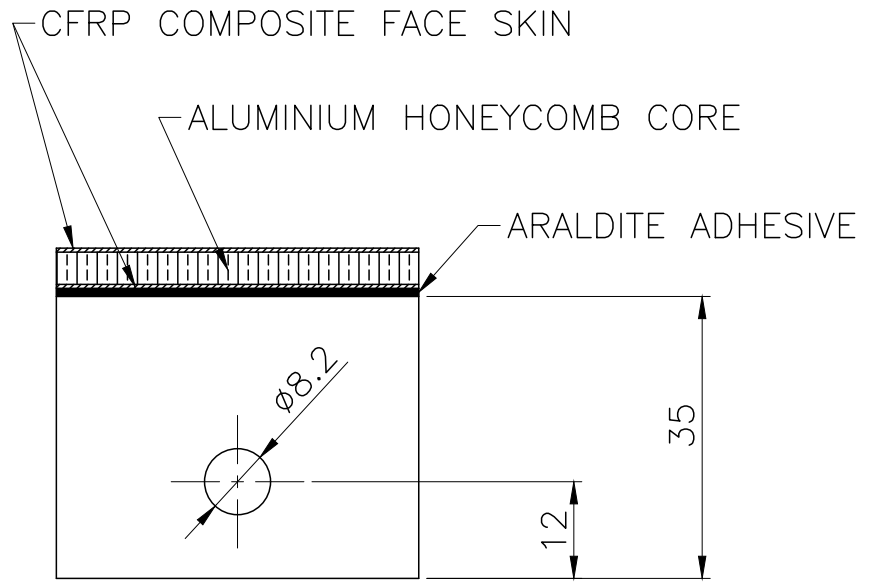
MACHINING FINISH: MICRONS

UP TO 6	6	30	±0.1	UP TO 6	6	30	±0.2	UP TO 6	6	30	±0.3	UP TO 6	6	30	±0.5	UP TO 6	6	30	±0.8	UP TO 6	6	30	±1.2	UP TO 6	6	30	±2.0	UP TO 6	6	30	±3.0	UP TO 6	6	30	1°	UP TO 6	6	30	20'	UP TO 6	6	30	120-400	10'
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INDEX	NOTES ON REVISION	ZONE	SIGN	DATE
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3.2



NOTES:

1. HONEYCOMB CORE, CFRP FACE SKIN AND ARALDITE TO BE REMOVED BY MILLING.
2. MAXIMUM PARENT MATERIAL REMOVAL ALLOWED IS 50 MICRONS.
3. PARENT MATERIAL IS AA B51.
4. DIMENSIONS ARE GIVEN FOR THE PURPOSE OF INFORMATION ONLY

SR-22/01	MILLING OF FWT BLOCKS				AS PER P O	NA	--	--	--	
PART NO.	DESCRIPTION				QTY	MATL.	WT.	SIZE	REMARKS	
DO NOT SCALE THE DRAWING. UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM. REMOVE SHARP EDGES.					MILLING OF FLATWISE TENSILE TEST BLOCKS				SCALE	
PROJECT: GENERAL									NTS	
DIVISION	DESIGN		MANUFACTURING			STRUCTURES GROUP U R RAO SATELLITE CENTRE GOVERNMENT OF INDIA, DEPARTMENT OF SPACE BANGALORE, INDIA				PROJECTION
DESIGNED/DRAWN			DRAWING CHECKED							
DESIGN CHECKED			CHECKED FOR MFG.							
DESIGN APPROVED			APPROVED FOR MFG.							
	NAME	SIGN.		NAME	SIGN.	DRG.No.	SR-22/01		SHEET	
							-	OF	-	