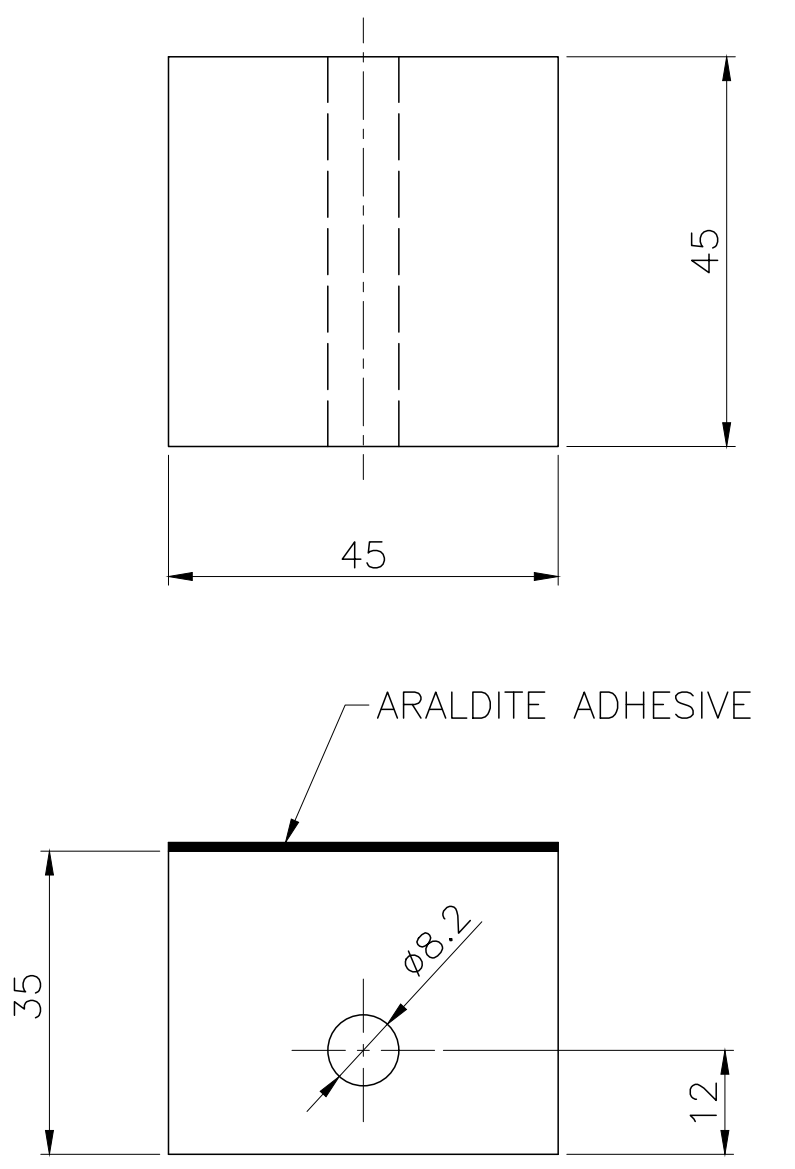


DEVIATIONS FOR NON TOLERANCED DIMENSIONS (IS: 2102 MEDIUM)

MACHINING FINISH: MICRONS

UP TO 6	6	30	120	315	1000	2000	4000	UP TO 6	1°	30'	20'	10'
± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 3.0					
LENGTH OR DIA	LENGTH OR DIA	LENGTH OR DIA	LENGTH OR DIA	LENGTH OR DIA	LENGTH OR DIA	LENGTH OR DIA	LENGTH OR DIA	LENGTH IN MM OF SHORTER SIDE OF ANGLE				
0.1	0.025	0.05	0.2	0.4	0.8	1.6	3.2	UP TO 6	1°	30'	20'	10'
▽	▽	▽	▽	▽	▽	▽	▽					

INDEX	NOTES ON REVISION	ZONE	SIGN	DATE
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- NOTES:
1. ARALDITE TO BE REMOVED BY EMERYING.
 2. MAXIMUM PARENT MATERIAL REMOVAL ALLOWED IS 50 MICRONS.
 3. PARENT MATERIAL IS ALUMINIUM B51 ALLOY.
 4. DIMENSIONS ARE GIVEN FOR THE PURPOSE OF INFORMATION ONLY

SR-24/01	EMERYING OF FWT BLOCKS				REFER P O	AA B51	--	--	--	
PART NO.	DESCRIPTION				QTY	MATL.	WT.	SIZE	REMARKS	
DO NOT SCALE THE DRAWING. UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM. REMOVE SHARP EDGES.					EMERYING OF FLATWISE TENSILE TEST BLOCKS				SCALE	
PROJECT: GENERAL									NTS	
DIVISION	DESIGN		MANUFACTURING			STRUCTURES GROUP U R RAO SATELLITE CENTRE GOVERNMENT OF INDIA, DEPARTMENT OF SPACE BANGALORE, INDIA				PROJECTION
DESIGNED/DRAWN			DRAWING CHECKED							
DESIGN CHECKED			CHECKED FOR MFG.							
DESIGN APPROVED			APPROVED FOR MFG.							
	NAME	SIGN.		NAME	SIGN.	DRG.No.	SR-24/01		SHEET	
							-	OF	-	