

4				3				2				1																							
INDEX				NOTES ON REVISION				ZONE				SIGN				DATE																			
DEVIATIONS FOR NON TOLERANCED DIMENSIONS (IS: 2102 MEDIUM) LENGTH IN MM OF SHORTER SIDE OF ANGLE UP TO 6 6-30 30-120 120-400 1 30' 20' 10' 4000 ABOVE ±3.0 2000 4000 ±2.0 1000 2000 ±1.2 315 1000 ±0.8 120 315 ±0.5 30 120 ±0.3 6 30 ±0.2 UP TO 6 ±0.1 LENGTH OR DIA 0.2 0.4 0.8 12.5 0.1 0.05 0.025 1.6 3.2 6.3 50																3.2																			
MACHINING FINISH: MICRONS 50 0.1 0.05 0.025 1.6 3.2 6.3 50																NOTES: (1). PLEASE REMOVE BURRS. (2) ALL FACES TO BE MACHINED.																			
0002		FIXING BLOCK FOR PLATE SHEAR TEST COUPON				REFER P O		AA B51 SWP / AA 6351		-		241X50X11.5																							
PART NO.		DESCRIPTION				QTY		MATL.		WT		SIZE				REMARKS																			
DO NOT SCALE THE DRAWING. UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM. REMOVE SHARP EDGES.																FIXING BLOCK PLATE SHEAR TEST COUPON																SCALE NTS (ON SOFT COPY)			
PROJECT: GENERAL																STRUCTURES GROUP GOVERNMENT OF INDIA - DEPARTMENT OF SPACE U.R. RAO SATELLITE CENTRE BENGALURU - INDIA																PROJECTION 			
DESIGNED / DRAWN				DRAWING CHECKED								DRG.No. STG-SMPDD-PDS-FBDT-0002																				REVISION R00			
DESIGN CHECKED				CHECKED FOR MFG.								APPROVED FOR MFG.				NAME				SIGN.															
DESIGN APPROVED				APPROVED FOR MFG.				NAME				SIGN.																							