



STATUS	SIGN	DATE
DISCUSSION / REVIEW		
TENDER PURPOSE		
FABRICATION		

DO NOT SCALE THE DRAWING  
 ASK IF IN DOUBT  
 UNLESS OTHERWISE SHOWN  
 ALL DIMENSIONS ARE IN MILLIMETERS  
 REMOVE SHARP EDGES & BURRS  
 CHAMFER 1 M.M. X 45°  
 MACHINING FINISH IN MICRONS :-  
 ▽ 8 - 25 ▽▽ 1.6 - 8  
 ▽▽▽ 0.025 - 1.6 ▽▽▽▽ < 0.025

DEVIATION FOR NON TOLERANCED DIMENSIONS (IS - 2102)	
DIAMETERS & LENGTHS	LENGTH IN M.M. OF SHORTER SIDE OF ANGLE UPTO & INCL.
UPTO & INCL. 6 ±0.1	6 - 30 ±0.2
6 - 120 ±0.3	120 - 315 ±0.5
120 - 315 ±0.5	315 - 1000 ±0.8
315 - 1000 ±0.8	1000 - 2000 ±1.2
1000 - 2000 ±1.2	2000 - 4000 ±2.0
2000 - 4000 ±2.0	4000 & ABOVE ±3.0
4000 & ABOVE ±3.0	120-400 ± 0'-10'

**SCEND**  
 SHAR CENTRAL DESIGNS  
 DESIGNED: [Signature]  
 DRAWN: V. V. R 27.11.23  
 DRG. CHKD: [Signature]  
 APPROVED: [Signature]

S.NO	DESCRIPTION	MATERIAL	QTY	W.T	REMARKS
TITLE INTERCONNECTING STRUCTURE - RH FOR WHEEL BOGIE SYSTEM OF SLC PROJECT					
DESIGNED BY: [Signature]					
DRAWN BY: V. V. R 27.11.23					
DRG. CHKD BY: [Signature]					
APPROVED BY: [Signature]					
SCALE 1 : 15					
DRG. NO. 10-MECH-12-8-20/A1/R1					
SHEET 2 OF 3					