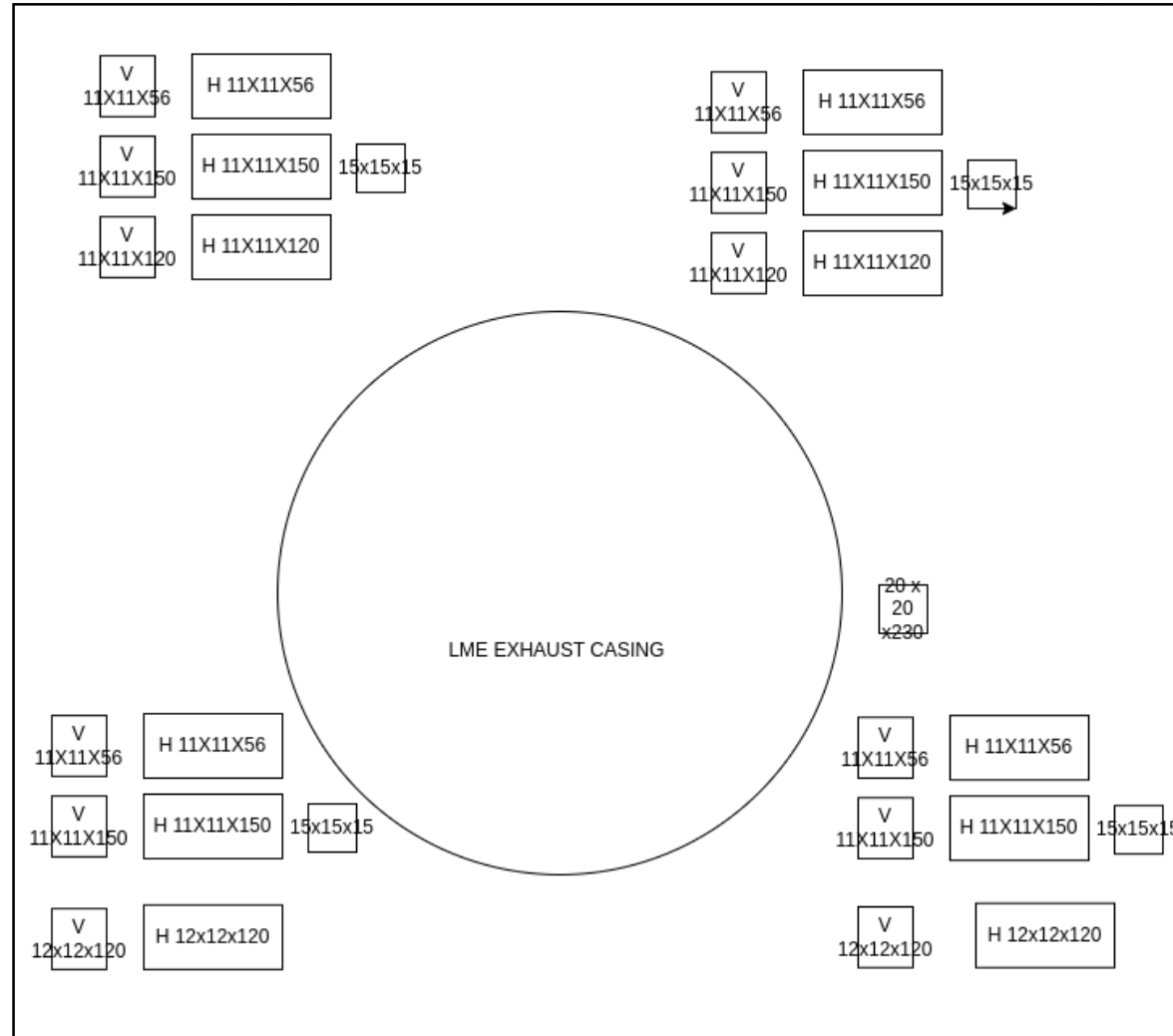


Annexure-2

Build Plan

Build -1			
Sl No.	Parts	Specification	Qty.
1	LOX Exhaust casing	As per the model	1
2	Tensile Test Specimen (RT)	11 x 11 x 150 mm	8 Nos (4 Nos in each H & V direction)
3	Tensile Test Specimen (HT)	11 x 11 x 120 mm	4 Nos (2 Nos in each H & V direction)
4	Impact Specimen (RT)	11 X11X56 mm	4 Nos (2 Nos in each H & V direction)
5	Creep test specimen	12 x 12 x 120 mm	4 Nos (1 Nos. in each corner)
6	Cube	15 x 15 x 15 mm	4 Nos (1 Nos. in each corner)
7	Bar up to build height	20 x 20 x 230 mm	1 Nos Till product height in each build
Build -2			
Sl No.	Parts	Specification	Qty.
1	LOX Exhaust casing	As per the model	1
2	Tensile Test Specimen (RT)	11 x 11 x 150 mm	8 Nos (4 Nos in each H & V direction)
3	Tensile Test Specimen (HT)	11 x 11 x 120 mm	4 Nos (2 Nos in each H & V direction)
4	Impact Specimen (RT)	11 X11X56 mm	4 Nos (2 Nos in each H & V direction)
5	Creep test specimen	12 x 12 x 120 mm	4 Nos (1 Nos. in each corner)
6	Cube	15 x 15 x 15 mm	4 Nos (1 Nos. in each corner)
7	Bar up to build height	20 x 20 x 230 mm	1 Nos Till product height in each build

Build -1



Build -2

