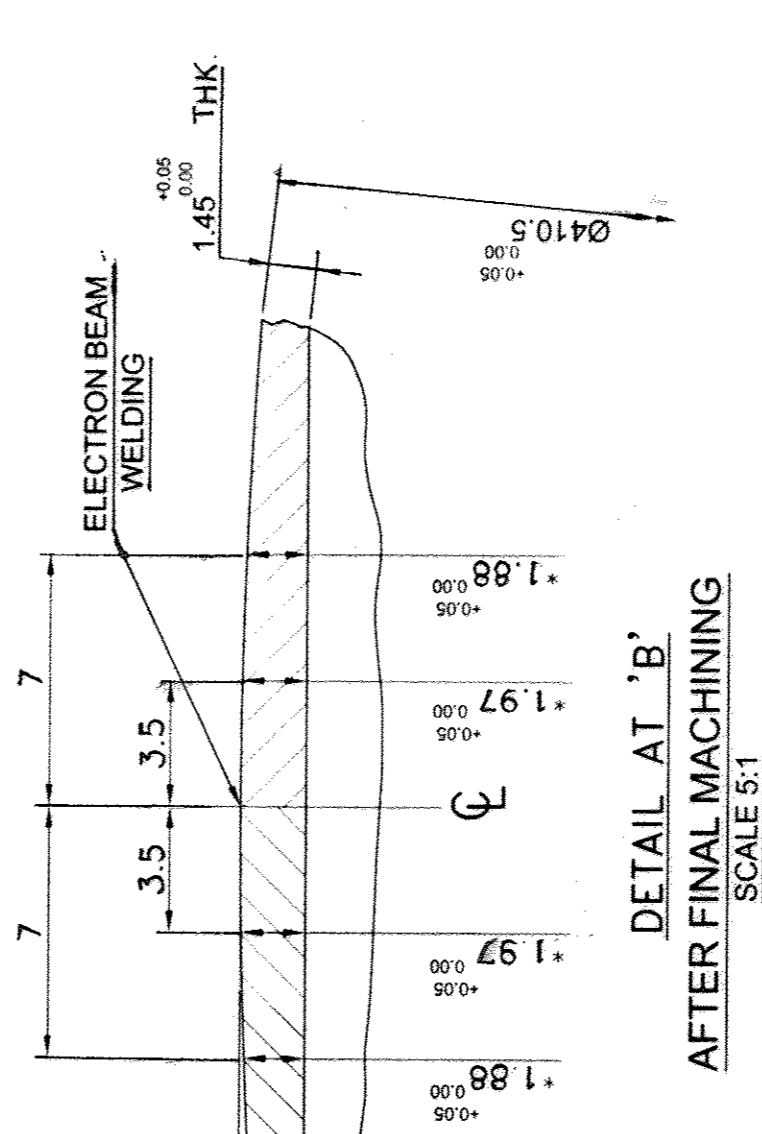
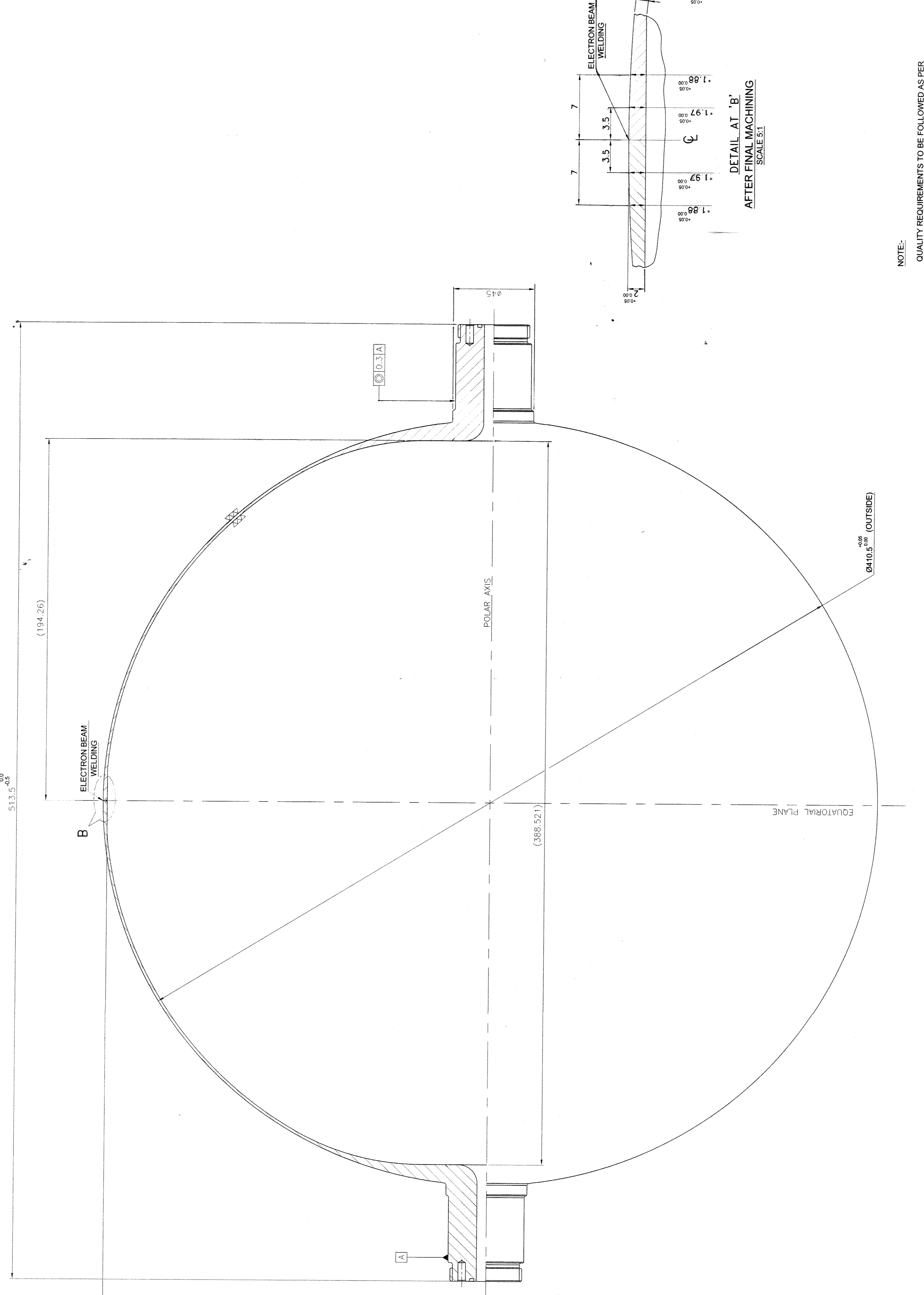


CC RELEASE
 CHD. [Signature]
 APPD. [Signature]



NOTE:-
 QUALITY REQUIREMENTS TO BE FOLLOWED AS PER
 DOC. No. OSIEF/ODMF/OSP/012, ISSUE 2, DATE-6.9.2000

ITEM NO.	DESCRIPTION	MATERIAL	QTY.	WT.Kg.	REMARKS
	TITANIUM LINER				No. OFF 1 WT. Kg. 4.6
	FOR PS4 KEVLAR COMPOSITE GAS BOTTLE				UNIT DIVISION PROJECT
	INDIAN SPACE RESEARCH ORGANISATION				CMSE/CPSU/PSLV
	VIKRAM SARABHAI SPACE CENTRE				TRIVANDRUM
	DRG. NO.				256-101-17-010001
	ASSEMBLY DRG				R3
	SCALE				1:1, 2:1, 5:1
					SHEET 1 OF 1

REV. NO.	ZONE	DESCRIPTION	DATE	SIGN
1	B3	INITIAL POINT DIA. 25.77 CHANGED TO 25.45	31-10-02	ANE
2	E4	ADDED DIA. 45	31-10-02	ANE
3	B3	INITIAL POINT DIA. 25.77 CHANGED TO 25.45	31-10-02	ANE

DEVIATION FOR NONTOLERANCED DIMENSIONS (IS: 2702-MEDIUM GRADE)	
DIAMETER & LENGTH UP TO & INCL. 6	0.05
6 - 120	0.10
120 - 315	0.15
315 - 1000	0.20
1000 - 2000	0.25
2000 & ABOVE	0.30

DEVIATION FOR NONTOLERANCED DIMENSIONS (IS: 2702-MEDIUM GRADE)	
LENGTH IN mm OF SHORTER SIDE OF ANGLE UP TO & INCL. 6	0.05
6 - 30	0.10
30 - 120	0.15
120 - 400	0.20
400 & ABOVE	0.25

DO NOT SCALE THE DRAWING
 UNLESS OTHERWISE SHOWN
 REMOVE SHARP EDGES AND BURRS
 CHAMFER 1mm x 45
 MACHINING FINISH IN MICRONS:
 8-25 $\nabla 7$ 1.6-8
 $\nabla \nabla \nabla$ 0.025-1.6 $\nabla \nabla \nabla \nabla$ <0.025